

ONE SERIES SAFETY TRANSMITTER PRESSURE AND TEMPERATURE TRANSMITTER-SWITCH



- **Improve Availability** with reduced nuisance trips
- **Improve Uptime** with safety diagnostics
- **Improve Safety** with SRO to ensure safety function
- **Lower Inventory** a transmitter, switch and gauge in one
- **Simplify Complex Safety Systems** with SFF = 98.8%
- **Reduce Migration Costs** with backward and forward compatibility
- **Certified for Use** in SIL 2 functional safety systems per IEC 61508



OVERVIEW

The One Series Safety Transmitter is a transmitter-switch for monitoring pressure or temperature and meets the requirements of SIL 2 for random integrity at HFT = 0, SIL 3 for random integrity at HFT = 1 and SIL 3 for systematic capability. The One Series Safety Transmitter incorporates UE's patented IAW self diagnostics, redundant and diverse signal processing and software algorithms to detect abnormalities in the process and internal faults. The design is based on a powerful microprocessor that provides an extremely fast response time for emergency shutdown situations.

Some applications require a local switch that is capable of initiating an emergency shutdown at the point of measure. This avoids any time lag that may occur by sending a signal to a safety PLC and having the PLC initiate the shutdown. This practice can take several (precious) milliseconds. Unique to UE One Series transmitters, the One Series Safety Transmitter can provide the shutdown directly in less than 100 milliseconds, ideal for positive displacement pump applications (for example). This high-capacity safety relay output (SRO) with programmable set point and deadband, handles high voltages and current to actuate a control valve or shut down a compressor directly and rapidly, something a transmitter alone cannot do.

UE is aware that not all Safety Instrumented System (SIS) applications require an emergency shutdown when abnormal conditions are detected. For this reason, the One Series Safety Transmitter provides additional logic outputs for use in voting logic schemes that may be used to report warnings prior to a shutdown. This feature provides the SIS design engineers with the ability to balance the need to provide a safe working environment with the need to keep the process running - but only if conditions permit it.

The combination of features like no moving parts and IAW (I Am Working) self-diagnostics provide a highly reliable, accurate and repeatable monitor for detecting pressure and temperature process variables and making intelligent switch decisions based on retained settings and the process conditions. The IAW feature provides a solution to the "blind device" issue common with mechanical apparatus. The health status of the One Series Safety Transmitter is communicated via the display, 4-20 mA analog signal and IAW status outputs. If a fault is detected, the 4-20 mA signal will output ≤ 3.6 mA, compliant to the NAMUR NE 43 standard. Simultaneously, the IAW status signal will change state. By monitoring both signals, redundant methods of fault detection are provided, independent of the process variable.

The One Series Safety Transmitter provides an explosion-proof type 4X/IP66, weather-tight enclosure suitable for harsh environments and hazardous (Class I, Division 1, Zone 1) locations and allowing the One Series Safety Transmitter to be mounted outside. Repeatability of 0.1% of maximum range rivals transmitters that cost much more than the One Series Safety Transmitter. Combined, these features provide an extremely accurate Safety Relay Output (SRO) set point that will not drift over time.

Model 2SLP is loop-powered and operates in a transmitter loop attached to an analog PLC or DCS input and provides a field-scalable 4-20 mA signal over a 2-wire connection. Model 2SLP contains an auxiliary solid-state relay switch rated for 12 - 250 VAC at 5 amperes.

The set point and deadband (hysteresis) of the Safety Relay Output is fully programmable over the entire range of the sensor. Reaction time for the One Series Safety Transmitter to a process change is less than 100 milliseconds - switch outputs only with delay set to "OFF".

FEATURES

- Digital process display
- Programmable set point and deadband
- Self-diagnostic solid-state digital electronics
- Plug port detection
- Adjustable nuisance trip dampening
- Configurable IAW® self-diagnostics
- Min/Max process values memory
- 3-year warranty
- Provide a SFF = 98.8

PROCESS DISPLAY MODULE

The One Series Safety Transmitter process display module features a large, easy-to-read back-lit LCD display, showing the process variable and the health status of the instrument. (See Display Features for a complete description.) Set point, deadband and minimum/maximum process values can be easily accessed from the front of the unit after the locking cover is removed. Programming and interrogating the One Series Safety Transmitter is done through two buttons on the faceplate, providing easy setup and an added level of security from hackers and tampering. No remote hand-held programming device is required.

HIGH-POWER SAFETY RELAY OUTPUT

The One Series Safety Transmitter model 2SLP incorporates a Safety Relay Output (SRO) to provide a high-capacity switch rating of 240 VAC at up to 5 amperes. The SRO may be used to provide an emergency shutdown signal locally, at the point of measure, to external equipment such as a motor control center (MCC) or electrically actuated valve positioner. The state of the SRO (open or closed) may be monitored with a logic solver using the SRO Status output.



Shown with spring-loaded
RTD sensor



Shown with differential
pressure sensor



Shown with gage
pressure sensor



Shown with dual seal and
gage pressure sensor



APPLICATION VERSATILITY

For alarm and shutdown switching applications, there is no better choice than the *One Series* family of electronic switches from United Electric Controls. Measuring gauge pressure, differential pressure or temperature, the extremely rugged and reliable *One Series* takes all of the guess-work out of monitoring process variables to prevent injury, loss and downtime. With its large digital display, fully-adjustable deadband, and 100% solid-state design, the *One Series* is the obvious choice for plant upgrades and new construction projects. A built-in microprocessor includes digital repeatability and intelligent self-diagnostics, offering plant operators an extremely reliable and smart protection device.

Proven in use in literally thousands of diverse applications, UE's explosion-proof *One Series* models extend this revolutionary switching technology to Zone 1 (Division 1) areas.

Here are just a few applications:

- Safety systems – meets the requirements of SIL 2 for random integrity at HFT = 0, SIL 3 for random integrity at HFT = 1 and SIL 3 for systematic capability.
- FMEDA report available upon request
- Pumps and compressors – start/stop, emergency shutdown
- Lubricating oil monitoring – sump temperature, bearing pressure, predictive maintenance
- Hydraulic oil pressure – high pressure monitoring, emergency shutdown, low pressure alarm
- Filter monitoring – change indication, proving flow
- Plant upgrades – power and wastewater plant upgrades, drop-in replacement for mechanical switches



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SPECIFICATIONS

**Power input/
Switch output:**

Model	Input Type (Range)	Max Switch Ratings (SPST)
2SLP47	2-Wire 24 VDC analog input loop powered (20-40 VDC) @ 4-20 mA	12-250 VAC @ 5.0 A

Accuracy: 0.5% of full range span, at room temperature

Repeatability: 0.1% of full range span

**Ambient operating
temperature range:**

	Approved Ambient Operating Temperature Range			
	cULus (Division System)		cULus & ATEX (Zone System)	
2SLP	-40°F (-40°C)	158°F (70°C)	-40°F (-40°C)	158°F (70°C)

**Display operating
temperature range:** 10°F (-12°C) 158°F (70°C)



SPECIFICATIONS (CONTINUED)

Long-term stability:	±0.25% of range/year maximum
Temperature drift:	0.03% of full scale per °C (0.06% for the K10 range) Compensated temperature range for P10, K10 range is -20°C to 50°C
Switch response time:	"Change-of-output" response ≤ 100 mS (for detection of full step change and change of output state, delay feature off)
Display response time:	400 mS (2.5 Hz)
Transient filtering:	Programmable time constants between 250 mS and 2 seconds in 2X increments
Diagnostics (IAW®):	Open or shorted sensor; plugged port; power supply out of range; over and under-range conditions; microprocessor faults/failure; keypad short; switch fault

Control modes: Field-configuration for SRO switch action with programmable manual reset

Mode	Action	Fault
Open Rise	Open on rising media	Open
Open Fall	Open on falling media	Open
Window	Open outside window	Open

Analog output: Compliant to NAMUR NE 43 4-20 mA output, 360 ohms max. at 24 VDC, Field scalable, 2:1 turn down. Various faults are indicated at ≤3.6 mA. See installation manual for details.

Safety Relay Output Set point & deadband: User-configured, 100% adjustable over entire sensor operating range, deadband of 0 is undefined

Status Outputs:
SRO Status - 30 VDC @ 20 mA Maximum
IAW Output - 30 VDC @ 20 mA Maximum

Enclosure: Type 4X/IP66 certified polyester painted aluminum alloy 360

Faceplate: UV-resistant pressure sensitive keypad and display overlay

Cover: Polyester painted aluminum with tempered glass insert

Conduit: 3/4" NPT female aluminum casting

SPECIFICATIONS (CONTINUED)

Display:	<p>Backlit</p> <ul style="list-style-type: none"> • Local 4 digit x 0.5" LCD • IAW® (I Am Working) status • Process variable • Units of measure • Switch status <ul style="list-style-type: none"> • Latch status • Set point value • Deadband value • Min/Max values • Fault codes
Memory:	Programming and data protected by non-volatile EEPROM
Sensors:	<p>Gauge Pressure – 316L stainless steel, welded diaphragm, 1/2" NPT (female) process connection, micro-machined piezo-resistive strain gauge silicon element, 0.25 ml silicone oil fill. Maximum media temperature: -40 to 257°F (-40 to 125°C)</p> <p>Differential Pressure - 316L stainless steel, welded diaphragms, 1/4" NPT (male) process connections, piezo-resistive strain gauge silicon element, silicone oil fill. Maximum media temperature: -40 to 257°F (-40 to 125°C)</p> <p>Temperature – 316 stainless steel 0.25" OD sheath containing a 100 ohm 4-wire platinum RTD element available with epoxy fill (local low temp) or powder fill (remote high temp). Media temperature limits: -328 to 1000°F, intermittent to 1100°F (-200 to 538°C, int. to 593°C) for TH and TT ranges -40 to 500°F (-40 to 260°C) for TR and TL ranges</p>
Vacuum:	All pressure sensors withstand deep vacuum with no calibration effects. Two compound vacuum ranges are available-P06 and P08 (see page 8).
EMI/RFI:	Compliance to CE EMC requirements: EN 61000-6-2, EN 61000-6-4
Emission:	EN 61000-6-4 Class A
Immunity:	<p>EN 61000-4-2 Immunity to Electrostatic Discharge</p> <p>EN 61000-4-3 Immunity to Continuous Radiated Disturbances</p> <p>EN 61000-4-4 Immunity to Electrical Fast Transients</p> <p>EN 61000-4-5 Immunity to Surges</p> <p>EN 61000-4-6 Immunity to Continuous Conducted Disturbances</p> <p>EN 61000-4-11 Immunity to Voltage Dips and Interruptions</p>
Weight:	4.5 - 6.0 lbs (2.0 - 2.7 kg)
Shock:	per MIL-STD-810G method 516.6 – when device is subjected to 15 g (10 mSec) and 40 g (6 mSec); 3 drops/axis Effects: less than +/- 0.40% of range
Vibration:	per IEC 61298-3 (field and pipeline applications with high vibration level, 10-1000 Hz range, 0.014" displacement peak amplitude, 5 g acceleration amplitude) Effects: less than +/- 0.40% of range

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HOW TO ORDER

Build a part number by selecting the model, sensor and options from the tables below.

Model	Description	Zone			Division	
		0	1	2	1	2
2SLP47	2-wire loop-powered or 24V external powered, 4-20 mA output, programmable solid-state relay rated @ 250 VAC, 5 amperes, 2 status switch outputs rated at 30 VDC, 20 mA max.		✓	✓	✓	✓

Example: 2SLP47 P15-M041

Sensor	Pressure Operating Range ¹ + display resolution					Maximum Over Range ²		
Gauge pressure, piezo-resistive strain gage, silicone oil fill, 316L stainless wetted materials, 1/2" NPT (female) process connection, displayed as shown.								
P06	-14.7 to 30 psig	831.1" wc	2068 mbar	206.8 KPa	2.109 kg/cm ²		60 psig	4137 mbar
P08	-14.7 to 100 psig	2770" wc	6895 mbar	689.5 KPa	7.031 kg/cm ²		200 psig	13,8 bar
P10	0-5.00 psig	138.5 "wc	344,7 mbar	34.47 KPa	0.352 kg/cm ²		10 psig	690 mbar
P11	0-15.00 psig	415.5 "wc	1034 mbar	103.4 KPa	1.055 kg/cm ²		30 psig	2068 mbar
P12	0-30.00 psig	831.1 "wc	2068 mbar	206.8 KPa	2.109 kg/cm ²		60 psig	4137 mbar
P13	0-50.00 psig	1385 "wc	3447 mbar	344.7 KPa	3.516 kg/cm ²		100 psig	6895 mbar
P14	0-100.0 psig	2770 "wc	6895 mbar	689.5 KPa	7.031 kg/cm ²		200 psig	13,8 bar
P15	0-300.0 psig	NA	20,68 bar	2068 KPa	21.09 kg/cm ²		600 psig	41,4 bar
P16	0-500.0 psig	NA	34,47 bar	3447 KPa	35.16 kg/cm ²		1000 psig	68,9 bar
P17	0-1000 psig	NA	68,95 bar	6895 KPa	70.31 kg/cm ²		2000 psig	137,9 bar
P18	0-3000 psig	NA	206,8 bar	20.68 MPa	210.9 kg/cm ²		6000 psig	413,7 bar
P19	0-4500 psig	NA	310,3 bar	31.03 MPa	316.4 kg/cm ²		9000 psig	620,5 bar
P20	0-6000 psig	NA	413,7 bar	41.37 MPa	421.9 kg/cm ²		12000 psig	827,4 bar

HOW TO ORDER CONT.

Sensor	Pressure Operating Range ¹ + display resolution				
Differential pressure, piezo-resistive strain gage, silicone oil fill, 316L stainless wetted materials, 1/4" NPT (male) process connections, displayed as shown.					
K10	0-5.000 psid	138.5 "wc	344,7 mbar	34.47 KPa	0.352 kg/cm ²
K11	0-50.00 psid	1385 "wc	3447 mbar	344.7 KPa	3.516 kg/cm ²
K12	0-100.0 psid	2770 "wc	6895 mbar	689.5 KPa	7.031 kg/cm ²
K13	0-200.0 psid	NA	13,79 bar	1379 KPa	14.10 kg/cm ²

Sensor	Maximum Over Range ²		Maximum Working Pressure ³	
K10	10 psid	690 mbar	50 psig	3447 mbar
K11	100 psid	6895 mbar	500 psig	34,47 bar
K12	200 psid	13,8 bar	1500 psig	103,4 bar
K13	400 psid	27,6 bar	1500 psig	103,4 bar

1 - The pressure range that the sensor will perform within specified tolerances.

2 - The maximum pressure that can be applied without affecting sensor performance.

3 - The maximum pressure that can be applied to both ports simultaneously without affecting sensor performance. Pressure on the "H" sensor port must be ≥ pressure on the "L" sensor port.

Sensor	Temperature Range	Description (see page 13 for sensor drawings)
Temperature – 4-wire RTD, 100 Ω platinum, DIN 0.00385, 0.25" OD sensor sheath, 316 stainless steel construction		
TL1	-40 to 450°F/-40 to 232°C (See page 11 fitting options)	Local (stem) mounted rigid to enclosure, 4" sheath length
TL2		Local (stem) mounted rigid to enclosure, 6" sheath length
TL3		Local (stem) mounted rigid to enclosure, 10" sheath length
TR1		Remote mounted, 2.5" sheath, 6' MI fixed extension length
TRC		Remote mounted, 2.5" sheath, 1' to 30' MI extension length MUST BE SPECIFIED. USE OPTION W074 ONLY.
TH1	-40 to 1000°F/-40 to 538°C (See page 11 fitting options)	Remote mounted, 2.5" sheath, 6' MI fixed extension length
THC		Remote mounted, 2.5" sheath, 1' to 30' MI extension length MUST BE SPECIFIED. USE OPTION W074 ONLY.
TC1	-300 to 200°F/-184 to 93°C (See page 11 fitting options)	Remote mounted, 2.5" sheath, 6' MI fixed extension length
TCC		Remote mounted, 2.5" sheath, 1' to 30' MI extension length MUST BE SPECIFIED. USE OPTION W074 ONLY.
TTC	-40 to 900°F/-40 to 482°C (Example: TTC-NUN6-L 10.5)	Local (stem) spring-loaded mount, NUN connection lengths: 4" – 10" in 1" increments, variable sheath (L) length up to 60", BOTH MUST BE SPECIFIED. Refer to drawing on page 13. Thermowell required, see page 11.
Thermowells and fittings are shown on page 11.		



OPTION CODES

M041 Dual Seal - Provides secondary process seal for all pressure models

M201 Factory programmed set point, deadband and switch mode

(For Open on Rise or Open on Fall modes, all 3 settings are required at time of ordering - see example below)

Set Point ¹	Deadband ¹	Switch Mode
40.00	25.00	Open on rise

(For window mode all 4 settings are required at time of ordering - see example below)

Set Point High ¹	Deadband High ¹	Set Point Low ¹	Deadband Low ¹
60.00	12.00	18.00	10.00

M270 Display units, degrees C for temperature models

M275 Display units, inches of water column

M276 Display units, bar or mbar

M277 Display units, kPa or MPa

M278 Display units, kg/cm²

M444 Paper tag

M446 Stainless steel tag

M449 Mounting bracket for pipe or wall. Use part number 6361-704 if ordered separately. See page 12 for additional information.

M550 Oxygen cleaning service

W073 1/2" NPT male compression fitting for use with all TL and TR sensors, see page 8 for additional information

W074 1/2" NPT male union connector for use with all TR, TH and TC sensors

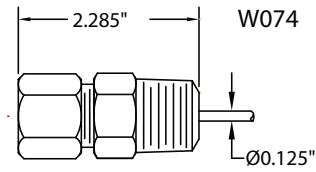
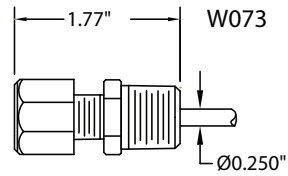
W081 Thermowell adapter - Adapts 3/8" Thermowell to 1/4" sensor sheath

W930 1/2" NPT male to G1/2 male adapter for use with gauge pressure sensors P06-P20. Use part number 6361-762 if ordered separately.

W932 1/4" NPT female to G1/2 male adapter for use with differential pressure sensors K10-K13. Use part number 6361-763 if ordered separately (2 required)

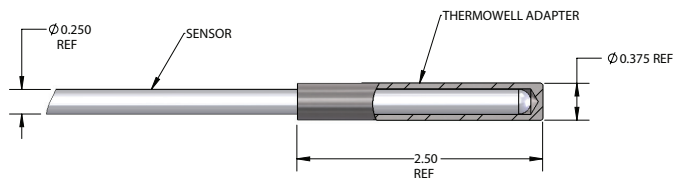
¹**Note: Four digits must be entered for each set point and deadband. Please refer to the display resolution chart on pages 8 & 9 for the correct number of decimal places allowed for the sensor range and units of measure selected.**

TEMPERATURE SENSORS AND FITTINGS COMPATIBILITY CHART

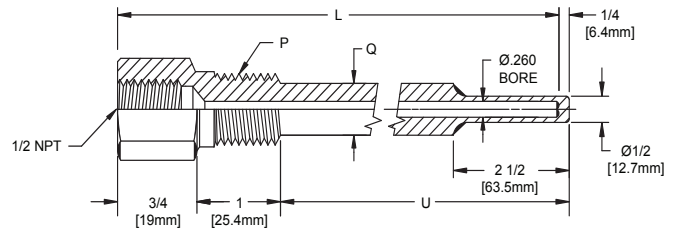


Model (Table 1)	W073 1/2" NPT compression fitting with ferrule to fit 0.25" sensor sheath	W074 1/2" NPT union connection to fit 0.125" sensor extension cable
2SLP	TLx	TRx, THx, TCx

Thermowell Adapter Option W081



Thermowell



Fittings for Thermowells (Table 2)

Thermowell UE Part #	Length (L) Inches	P (NPT)	Q	U	Local Temperature Sensors w/ 0.25" Sensor Sheath ¹			Remote Temperature Sensors w/ 0.125" Diameter MI Cable ¹
					TL1 (4")	TL2 (6")	TL3 (10")	TR, TH & TC
1S260L2.5-316	2.5	1/2	5/8	1	W073	W073	W073	W074
1S260 L4-316	4	1/2	5/8	2.5	NA	W073	W073	W074
1S260 L4.5-316	4.5	1/2	5/8	3	NA	W073	W073	W074
1S260 L5.5-316	5.5	1/2	5/8	4	NA	NA	W073	W074
1S260 L6-316	6	1/2	5/8	4.5	NA	NA	W073	W074
1S260 L6.5-316	6.5	1/2	5/8	5	NA	NA	W073	W074
1S260 L9-316	9	1/2	5/8	7.5	NA	NA	NA	W074
1S260 L9.5-316	9.5	1/2	5/8	8	NA	NA	NA	W074
1S260 L12-316	12	1/2	5/8	10.5	NA	NA	NA	W074
1S260 L15-316	15	1/2	5/8	13.5	NA	NA	NA	W074
1S260 L18-316	18	1/2	5/8	16.5	NA	NA	NA	W074
1S260 L24-316	24	1/2	5/8	22.5	NA	NA	NA	W074
2S260L2.5-316	2.5	3/4	3/4	1	W073	W073	W073	W074
2S260 L4-316	4	3/4	3/4	2.5	NA	W073	W073	W074
2S260 L6-316	6	3/4	3/4	4.5	NA	NA	W073	W074
2S260 L9-316	9	3/4	3/4	7.5	NA	NA	NA	W074
2S260 L12-316	12	3/4	3/4	10.5	NA	NA	NA	W074
2S260 L15-316	15	3/4	3/4	13.5	NA	NA	NA	W074
2S260 L18-316	18	3/4	3/4	16.5	NA	NA	NA	W074
2S260 L24-316	24	3/4	3/4	22.5	NA	NA	NA	W074

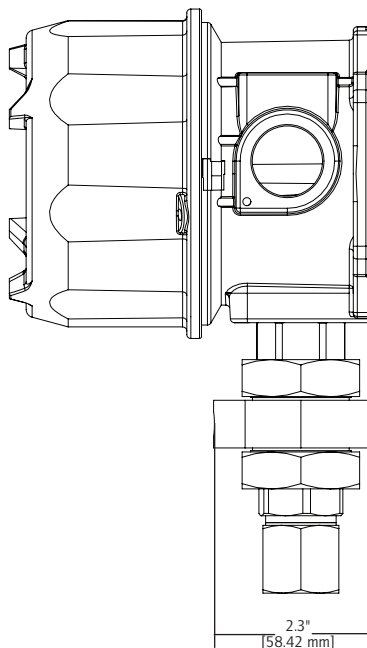
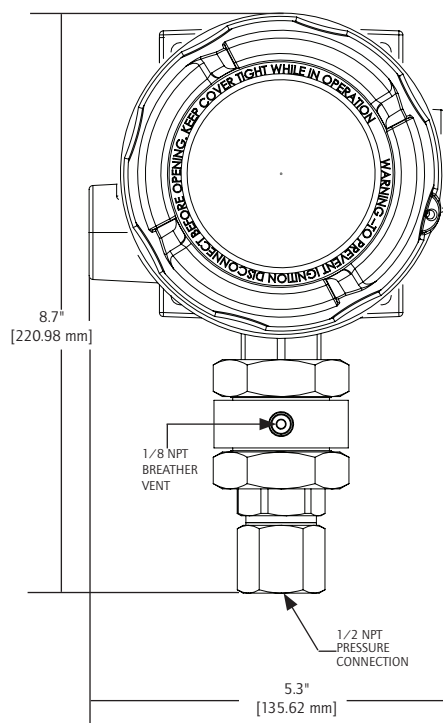
Note: Reference (Table 1) to determine sensor sheath diameter or the diameter of the MI cable by model



DIMENSIONAL DRAWINGS

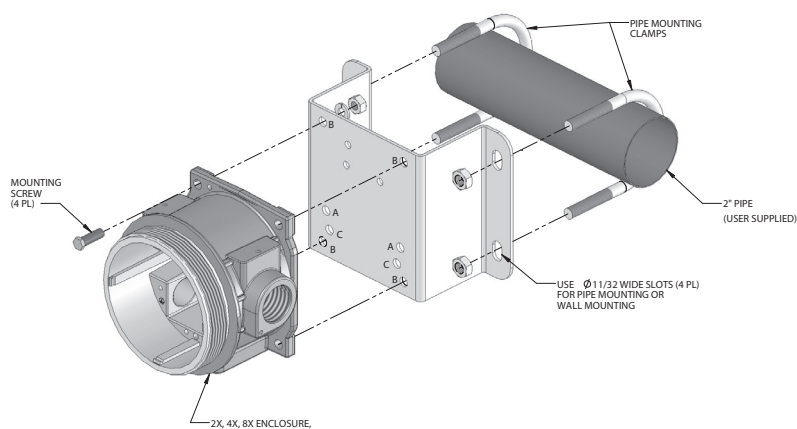
ENCLOSURE AND SENSOR DETAILS

Shown with gauge pressure sensor and Dual Seal option M041



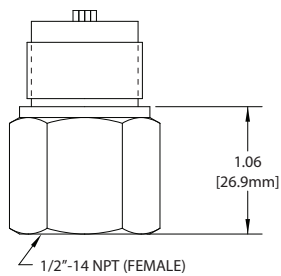
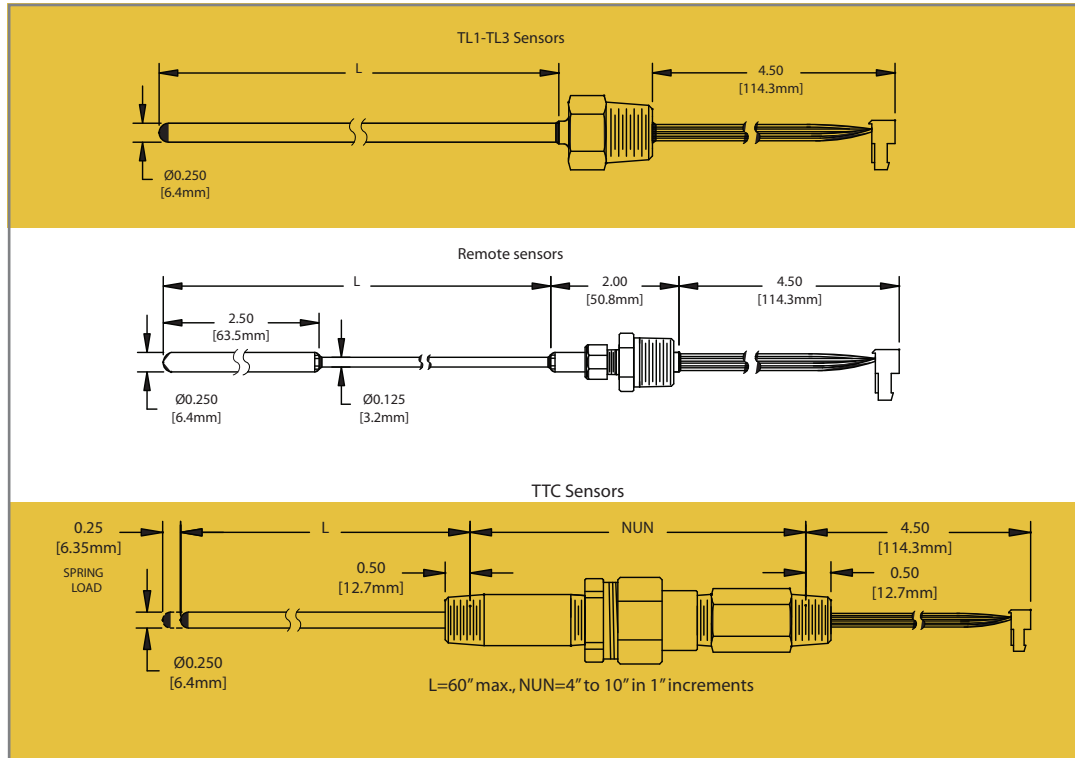
Wall or Pipe Mounting Bracket Option M449 or part #6361-704

WARNING: The One Series unit must be secured to a wall or pipe. *Do not use the sensor to support the instrument.* Contact UE Technical Support at 617-923-6977 or email at techsupport@ueonline.com.

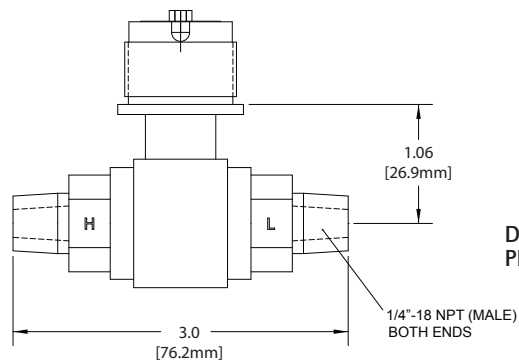


DIMENSIONAL DRAWINGS (CONTINUED)

TEMPERATURE SENSORS



GAUGE PRESSURE SENSORS



DIFFERENTIAL PRESSURE SENSORS



APPROVALS & RATINGS

Model	N. America UL File# E226592 UL Listed, cUL Certified UL 50, 50E, 1203, 60079-0, 60079-1, 61010-1 CSA C22.2 No. 25, 30, 60079-0, 60079-1, 61010-1	Europe European Union Directive 94/9/EC (ATEX) EN 60079-0, EN 60079-1, EN 60079-31	International IECEx Scheme IEC 60079-0, IEC 60079-1, IEC 60079-31
25LP Explosion proof/Flameproof	Class I, Groups A, B, C and D; Class II, Groups E, F, G; Class III Class I, Zone 1, AEx d IIC T3/T5** Class I, Zone 1, Ex d IIC	Certificate# DEMKO 09 ATEX 0813748X Rev. 1 II 2 G Ex d IIC T3/T5** II 2 D Ex tb IIIC T+90°C Db IP66	Certificate# IECEx UL 08.0017 Ex d IIC T3/T5** Ex tb IIIC T+90°C Db IP66

**T3 for pressure sensor ranges P10-P16 only. T5 for all other models.
Specifications subject to change without notice.

ADDITIONAL PRODUCTS FROM UE

12 Series – Electro-Mechanical Pressure and Temperature Switch

- Dual seal compliant to ANSI/ISA 12.27.01
- Compact, cylindrical 316 stainless steel enclosure
- Hermetically-sealed SPDT or DPDT switch output
- Explosion-proof
- Snap-acting belleville spring mechanism to enhance vibration resistance and set point stability
- Pressure ranges to 12,500 psi; DP working pressure ranges to 2500 psid; temperature ranges to 650°F



120 Series – Electro-Mechanical Pressure and Temperature Switch

- Explosion-proof line of pressure, differential pressure, and temperature models with wide selection of ranges, sensors and pressure connections
- UL, cUL, ATEX certified for hazardous locations
- Single or dual switch outputs
- Welded stainless steel diaphragm pressure sensor
- Internal or external set point adjustment



TX200 Series HART® & ASIC Pressure Transmitter

- Smart TX200H offers HART 7 communication and 4-20 mA output
- TX200H 10:1 range turndown helps reduce inventory
- ASIC based TX200 offers 4-20 mA output or 1-5 VDC or 0-10 VDC output
- Rugged 316 stainless steel construction, welded and hermetically sealed
- Wide variety of process connections available for pressure ranges from 0 to 15 psi Up to 0 to 25,000 psi



117 Series – Electro-Mechanical Pressure and Temperature Switch

- Single switch for corrosive and hazardous division 2 locations
- Compact pressure, differential pressure and temperature models
- Hermetically-sealed SPDT and DPDT switch output
- Epoxy-coated, weather-tight design houses stainless steel internal construction
- Convenient terminal block wiring



Temperature Sensors

Rugged RTDs and thermocouples for process and energy applications, available with Nema 4X and explosion-proof heads to match heat-trace, turbine, combustion, and stack-emission applications



RECOMMENDED PRACTICES AND WARNINGS

United Electric Controls Company recommends careful consideration of the following factors when specifying and installing UE pressure and temperature units. Before installing a unit, the Installation and Maintenance instructions provided with unit must be read and understood.

- To avoid damaging unit, proof pressure and maximum temperature limits stated in literature and on nameplates must never be exceeded, even by surges in the system. Operation of the unit up to maximum pressure or temperature is acceptable on a limited basis (e.g., start-up, testing) but continuous operation must be restricted to the designated adjustable range. Excessive cycling at maximum pressure or temperature limits could reduce sensor life.
- A back-up unit is necessary for applications where damage to a primary unit could endanger life, limb or property. A high or low limit switch is necessary for applications where a dangerous runaway condition could result.
- The adjustable range must be selected so that incorrect, inadvertent or malicious setting at any range point cannot result in an unsafe system condition.
- Install unit where shock, vibration and ambient temperature fluctuations will not damage unit or affect operation. When applicable, orient unit so that moisture does not enter the enclosure via the electrical connection. When appropriate, this entry point should be sealed to prevent moisture entry.
- Unit must not be altered or modified after shipment. Consult UE if modification is necessary.
- Monitor operation to observe warning signs of possible damage to unit, such as drift in set point or faulty display. Check unit immediately.
- Preventative maintenance and periodic testing is necessary for critical applications where damage could endanger property or personnel.
- Electrical ratings stated in literature and on nameplate must not be exceeded. Overload on a switch can cause damage, even on the first cycle. Wire unit according to local and national electrical codes, using wire size recommended in installation sheet.
- Do not mount unit in ambient temp. exceeding published limits.

LIMITED WARRANTY

Seller warrants that the product hereby purchased is, upon delivery, free from defects in material and workmanship and that any such product which is found to be defective in such workmanship or material will be repaired or replaced by Seller (Ex-works, Factory, Watertown, Massachusetts. INCOTERMS); provided, however, that this warranty applies only to equipment found to be so defective within a period of 36 months from the date of manufacture by the Seller. Seller shall not be obligated under this warranty for alleged defects which examination discloses are due to tampering, misuse, neglect, improper storage, and in any case where products are disassembled by anyone other than authorized Seller's representatives. EXCEPT FOR THE LIMITED WARRANTY OF REPAIR AND REPLACEMENT STATED ABOVE, SELLER DISCLAIMS ALL WARRANTIES WHATSOEVER WITH RESPECT TO THE PRODUCT, INCLUDING ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.

LIMITATION OF SELLER'S LIABILITY

SELLER'S LIABILITY TO BUYER FOR ANY LOSS OR CLAIM, INCLUDING LIABILITY INCURRED IN CONNECTION WITH (I) BREACH OF ANY WARRANTY WHATSOEVER, EXPRESSED OR IMPLIED, (II) A BREACH OF CONTRACT, (III) A NEGLIGENT ACT OR ACTS (OR NEGLIGENT FAILURE TO ACT) COMMITTED BY SELLER, OR (IV) AN ACT FOR WHICH STRICT LIABILITY WILL BE INPUTTED TO SELLER, IS LIMITED TO THE "LIMITED WARRANTY" OF REPAIR AND/OR REPLACEMENT AS SO STATED IN OUR WARRANTY OF PRODUCT. IN NO EVENT SHALL THE SELLER BE LIABLE FOR ANY SPECIAL, INDIRECT, CONSEQUENTIAL OR OTHER DAMAGES OF A LIKE GENERAL NATURE, INCLUDING, WITHOUT LIMITATION, LOSS OF PROFITS OR PRODUCTION, OR LOSS OR EXPENSES OF ANY NATURE INCURRED BY THE BUYER OR ANY THIRD PARTY.

UE specifications subject to change without notice.

U.S. SALES OFFICES

United Electric Controls
31 Old Stage Road
Hampton Falls, NH 03844
Phone: 617-899-1132
email: norheastsales@ueonline.com

United Electric Controls
1022 Vineyard Drive
Conyers, GA 30013
Phone: 770-335-9802
email: southeastsales@ueonline.com

United Electric Controls
5829 Grazing Court
Mason, OH 45040
Phone: 513-535-5486
email: midatlanticsales@ueonline.com

United Electric Controls
102 Salazar Court
Clayton, CA 94517
Phone: 925-408-5997
email: westcoastsales@ueonline.com

United Electric Controls
27 Summit Terrace
Sparta, NJ 07871
Phone: 973-271-2550
email: easternsales@ueonline.com

United Electric Controls
33018 Weatherby Court
Fulshear, Texas 77441
Phone: 832-457-6138
email: southwestsales@ueonline.com

CANADA

68 Mosley Crescent
Brampton, Ontario
Canada L6Y 5C8
Phone: 905-455-5131
FAX: 905-455-5131

INTERNATIONAL OFFICES

CHINA

United Electric Controls, *Shanghai Office*
Room 1011, 10th Flr,
Huai Hai Zhonghua Building
No. 885, Renmin Road, Luwan District
Shanghai 200010, P.R. China
Phone: +8621-6255 8059
email: chinasales@ueonline.com

United Electric Controls, *Beijing Office*
Room 1006, Jainhao International Bldg.
Block D, No. 116
Zizhuyuanlu, Haidian District
Beijing, China 100089
Phone & Fax: +86-10-5893-0551
email: beijingsales@ueonline.com

EUROPE

United Electric Controls
05-806 Komorow
Kujawska 5, Poland
Phone: +48 22 499 4804
email: easterneuropesales@ueonline.com

INDIA

United Electric
#402, Aries Avenue - 1
United Colony, Sama, Baroda
Baroda (Gujarat), India
Phone: +91 (-265) -2788654
email: indiasales@ueonline.com

ASIA-PACIFIC

United Electric Controls, Far East
No. 1-2-2, 2nd Floor
Jalan 4/101C
Cheras Business Centre
56100 Kuala Lumpur, Malaysia
Phone: 603-9133-4122
email: asiapacific@ueonline.com

RUSSIA & SCANDINAVIA

United Electric Controls, Moscow
Elninskaya str., 15-140
Moscow, 121552 Russia
Phone: +7 (495) 792-88-06
email: russiansales@ueonline.com



UNITED ELECTRIC
CONTROLS

180 Dexter Avenue, P.O. Box 9143
Watertown, MA 02471-9143 USA
Telephone: 617 926-1000 Fax: 617 926-2568
www.ueonline.com

Postal

180 Dexter Avenue
PO Box 9143
Watertown, MA
02472-9143
USA

Shipping

180 Dexter Avenue
Watertown, MA
02472-4200
USA

FAX

617-926-2568

Telephone

617-926-1000

Web Address

www.ueonline.com

Date: Dec 17, 2014

Dear Mr. Sean Koh

This letter is to confirm that any United Electric Controls (UEC) product with the customer option code XY450 has to be purchased from our only authorized distributor in Korea – Kumsan M&E Co. Ltd.

In addition, any post sales service and maintenance of UEC products with the option code XY450 have to be coordinated through Kumsan M&E Co. Ltd.



Julian Yeo
Sales Application Engineer
Technical Sales
United Electric Controls



One Series Safety Transmitter

Electronic Pressure and Temperature Loop-Powered Transmitter with High-Capacity Switching
Model: 2SLP



**UNITED ELECTRIC
CONTROLS**

Installation and Maintenance Instructions

Please read all instructional literature carefully and thoroughly before starting. Refer to the final page for the listing of Recommended Practices, Liabilities and Warranties. For functional safety applications please refer to the safety manual section contained with this document. All Warnings are translated to French and can be found on pages 22 and 23.

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GENERAL



MISUSE OF THIS PRODUCT MAY CAUSE EXPLOSION AND PERSONAL INJURY. THESE INSTRUCTIONS MUST BE THOROUGHLY READ AND UNDERSTOOD BEFORE UNIT IS INSTALLED. SEE THE PRODUCT NAMEPLATE INFORMATION FOR SPECIFIC AGENCY CERTIFICATIONS APPLICABLE TO YOUR PRODUCT.



WARNING: EXPLOSION HAZARD - SUBSTITUTION OF COMPONENTS MAY IMPAIR SUITABILITY FOR USE IN HAZARDOUS LOCATIONS.



WARNING: In order to meet the Electromagnetic Compatibility requirements specified in EN61000-6-2: Immunity for Industrial Environments, external wiring must be run using cable with a grounded shield or cable run inside of a grounded metal conduit



WARNING: FOR ZONE HAZARDOUS LOCATIONS, ALL CABLE ENTRY DEVICES SHALL BE CERTIFIED IN TYPE OF EXPLOSION PROTECTION FLAMEPROOF ENCLOSURE “d” WITH AN IP66 RATING, SUITABLE FOR THE CONDITIONS OF USE AND CORRECTLY INSTALLED. IF CABLES AND CABLE GLANDS ARE NOT USED, A STOPPING BOX SHALL BE PROVIDED WITHIN 2” (5CM) OF THE ENCLOSURE. FLAMEPROOF JOINT AND GAP DETAILS ARE PROVIDED ON PAGE (15).

THE DEVICE HAS BEEN CERTIFIED IN ACCORDANCE WITH THE APPLICABLE REQUIREMENTS OF THE FOLLOWING STANDARDS:

EN 60079-0: 2012+A11:2013
EN 60079-1: 2014
EN 60079-31: 2010

IEC 60079-0:Ed.6(2011-06) + Corr.1 (2012-01) +
Corr.2 (2013-12)
IEC 60079-1: 7th Edition, COR:1
IEC 60079-31: 2nd Edition

UL 1203:Ed.5, CSA 30:Ed.1
Rev. 2006, UL 60079-1:Ed.7,
CSA 60079-1:Ed.2

THIS EQUIPMENT IS SUITABLE FOR USE IN NON-HAZARDOUS LOCATIONS AND THE FOLLOWING HAZARDOUS LOCATIONS:



Class I, Div. 1, GRPS A, B, C, D
Class II, Div. 1, GRPS E, F, G
Class III
Class I, Zone 1, AEx db IIC T5/T3*
Class I, Zone 1, Ex d IIC T5/T3*
Enclosure Type 4X, IP66
2SLP: $-40^{\circ}\text{C} \leq T_{\text{AMB}} \leq 70^{\circ}\text{C}$ (-40°F to 158°F)

* Straight pressure sensor models P06-P16 have a temperature class of T3, all others T5.



WARNING: EXPLOSION HAZARD – CONDUITS MUST BE SEALED WITHIN 2” (5CM) OF ENCLOSURE.

THIS EQUIPMENT IS ATEX CERTIFIED SUITABLE FOR APPROPRIATE USE IN GAS AND DUST ZONE 1 APPLICATIONS.



DEMKO 09 ATEX 0813748X
II 2 G Ex db IIC T5/T3* Gb
II 2 D Ex tb IIIC IP66 T90°C Db
2SLP: $-40^{\circ}\text{C} \leq T_{\text{AMB}} \leq 70^{\circ}\text{C}$

* Straight pressure sensor models P06-P16 have a temperature class of T3, all others T5.

THIS EQUIPMENT IS IECEx CERTIFIED, SUITABLE FOR APPROPRIATE USE IN GAS AND DUST ZONE 1 APPLICATIONS.

IECEx UL 08.0017
I 2 G Ex db IIC T5/T3* Gb
II 2 D Ex tb IIIC IP66 T90°C Db
2SLP: $-40^{\circ}\text{C} \leq T_{\text{AMB}} \leq 70^{\circ}\text{C}$

* Straight pressure sensor models P06-P16 have a temperature class of T3, all others T5.

ALLOWABLE TRANSPORTATION AND STORAGE CONDITIONS: -40 TO 85°C

MOUNTING

Tools Required: Hex Driver for mounting bolts; 4 mounting bolts (1/4” Max.) Please refer to the Dimensional Drawings on page 20



NOTE: optional surface and pipe mounting kit is available - order part no. 6361-704. See page 20.



BEFORE INSTALLING, CHECK THE SENSOR MODEL SELECTED FOR COMPATIBILITY TO THE PROCESS MEDIA IN CONTACT WITH THE SENSOR AND WETTED PARTS.

IN ALL APPLICATIONS, SECURE THE ENCLOSURE AS DETAILED BELOW. DO NOT MOUNT VIA THE PROCESS CONNECTION ONLY.

Mount the unit using the four (4) 1/4” clearance holes in the enclosure base. Plumb sensor to the process port. See page 20 for dimensions.

Ensure the process connection is sealed to the process port to prevent leakage. Care should be taken to minimize effects of shock and vibration.



NOTE: To prevent thermal cycling effects on the enclosure, the One Series Safety Transmitter should be protected from direct sunlight and rain in outdoor installations using a shroud. The digital display is optimized for viewing from the 6:00 position.

FOR PRESSURE AND LOCAL TEMPERATURE MODELS ALWAYS HOLD A WRENCH ON THE SENSOR HEX WHEN MOUNTING UNIT. DO NOT TIGHTEN BY TURNING ENCLOSURE, THIS WILL DAMAGE THE CONNECTION BETWEEN THE SENSOR AND HOUSING.

INSTALL UNITS WHERE SHOCK, VIBRATION AND TEMPERATURE FLUCTUATIONS ARE MINIMAL. ORIENT UNIT TO PREVENT MOISTURE FROM ENTERING ENCLOSURE. USE PROPERLY RATED SEALING FITTINGS FOR ELECTRICAL WIRE ENTRY. DO NOT MOUNT UNIT IN AMBIENT TEMPERATURES EXCEEDING PUBLISHED LIMITS. THIS IS ESPECIALLY CRITICAL FOR LOCAL MOUNT TEMPERATURE UNITS.

PROCESS CONNECTIONS AND SENSOR INSTALLATION



WARNING: NEVER INSERT ANY OBJECT INTO THE PRESSURE SENSOR OPENING. DAMAGE TO THE SENSOR DIAPHRAGM WILL RESULT, AFFECTING ACCURACY.

Pressure and Differential Pressure Models



NOTE: The One Series Safety Transmitter product may be mounted in any position. On low-range pressure sensors, orientation of the sensor may produce an offset on the display due to the effects on the sensor's oil fill. If this occurs, use the OFFSET adjustment to compensate for this effect. See page 12 for information on the OFFSET command.

To pipe mount:



NOTE: An optional surface and pipe mounting kit is available - order part no. 6361-704. See page 20

Thread the pressure connection onto the pressure port using an appropriate thread sealant, making sure that the mating threads are clean and free of debris. Use a wrench on the pressure connection hex to tighten. Test for leaks.

For differential pressure models, the Low (L) side pressure must NOT exceed the high (H) side pressure or permanent damage to the sensor could result.

Local and Remote Temperature Models

For Local Ambient Sensing (model L): Mount using the mounting holes on the electronics housing. Mount the product to ensure that the sensor housing will not be damaged and where the measured temperature is representative of the surrounding environment.

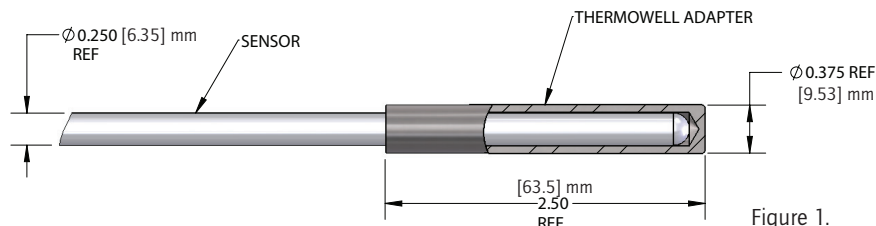
For Local Spring-Loaded sensors: A suitable thermowell, made from corrosion-resistant material, 5 threads engaged minimum, with thread sealant, is required to maintain enclosure type 4X/IP66.

For Remote Sensing: Route the extension wire to avoid contact with live components or close proximity to electrical noise sources. Avoid kinks, or excessive flexing. Tighten the ferrule fitting, if applicable.

For Surface Sensing: Secure the sensor housing to the pipe or vessel using an adhesive or strapping method suitable for the application.



NOTE: For Immersion Sensing (models C, H, R & L), use of a thermowell is highly recommended to aid in maintenance, testing and preservation of the system integrity. For existing thermowells with 0.375" bore, an insert is available from UE as part number 62169-44. The adapter provides a faster heat transfer by adapting the 0.250" diameter temperature sensor housing to a larger bore 0.375" thermowell. Heat transfer compound is recommended in the bottom of the well and inside the adapter opening.




Insert the sensor housing (0.250" diameter) into the thermowell ensuring that the housing bottoms out and the thermowell is completely immersed in the media (2.5" min.) with the tip of the thermowell as close to the center of the pipe as possible. Screw the sensor's nipple into the thermowell, with thread sealant, by placing a wrench on the union nut. Adjust the position of the One Series Safety Transmitter display for convenient viewing. Tighten the union connector to secure the sensor into the well.

For best results, the temperature sensor housing must be in full contact with the surface or media being measured. Heat transfer compound may be used to aid in fully transferring the media temperature to the sensor housing. Locate the sensor where the temperature is most representative of the system. Minimum insertion depth is 2-1/2". Sensor dimensional drawings are shown on page 21.


Please refer to the [One Series Safety Transmitter bulletin page 11](#) to view various fittings and adaptors available for securing temperature sensors.

WIRING


Tools Required: Small flat-head and Phillips-head screwdrivers; wire strippers

 **WARNING:** EXPLOSION HAZARD - TO PREVENT IGNITION, DISCONNECT POWER BEFORE REMOVING ENCLOSURE COVER. KEEP COVER TIGHT WHILE IN OPERATION. DO NOT DISCONNECT EQUIPMENT UNLESS POWER HAS BEEN SWITCHED OFF OR THE AREA IS KNOWN TO BE NON-HAZARDOUS.


 **WARNING:** EXPLOSION HAZARD - DO NOT REPLACE COMPONENTS UNLESS POWER HAS BEEN SWITCHED OFF OR THE AREA IS KNOWN TO BE NON-HAZARDOUS.


 THE DEVICES SHALL BE PROPERLY GROUNDED IN THE END USE APPLICATION USING THE GROUND SCREWS PROVIDED WITH THE ENCLOSURE.

 FIELD WIRING MUST BE RATED 105°C MINIMUM. FOR AMBIENT TEMPERATURES BELOW -10°C, USE SUITABLE FIELD WIRING.

 MODEL 2SLP IS LOOP-POWERED AND OBTAINS OPERATING POWER FROM THE 4-20 mA LOOP. THE POWER SUPPLY PROVIDING POWER TO THE LOOP MUST BE CLASS 2 OR SELV AND CURRENT LIMITED. THE MAXIMUM LOAD RATING FOR THE SAFETY RELAY OUTPUT (SRO) IS SHOWN IN THE TABLE ON PAGE 5. OVERLOADING THE Safety Relay Output (SRO) MAY CAUSE FAILURE. THE SRO MUST NOT BE CONNECTED DIRECTLY TO A POWER SUPPLY WITHOUT A SUITABLE SERIES LOAD.

Removing the One Series Safety Transmitter Enclosure Cover and Display Module

 **WARNING:** To prevent Electrostatic Discharge wipe down cover and enclosure of any dust build up before removing cover.

 **WARNING:** Disconnect all supply circuits before attempting to wire the unit. Wiring must be performed according to national and local electrical codes. Maximum recommended wire sizes and tightening torques for field wiring terminal blocks are shown on page 4.

Remove the enclosure cover by turning it counter-clockwise for 8 revolutions. Carefully remove the display module by grasping the outer edge and pulling it away from the base enclosure, being careful not to strain any of the wired connections. Allow the display module to hang from the green ground wired connections to access the base enclosure and terminal blocks for wiring. **Do not remove the display module wire assemblies.** Insert the field wiring through the conduit opening(s) of the base enclosure. Make the connections as shown on the wiring diagrams beginning on Page 5. Two clearly marked chassis and equipment grounding terminals are provided on the base enclosure - internal and adjacent to TB3 and external just above the conduit opening on left side of the enclosure.

To prevent seizure of the enclosure cover, do not remove the thread lubricant. Threads should be kept free of dirt and other contaminants.

Cleaning the display and keypad surface should be performed with a damp cloth only. Do not attempt to wash down the One Series with the cover removed.

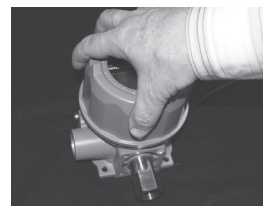


Table 1 - Terminal Block and Torque Details - 2SLP

	Description	Max. Wire Gauge	Min. Wire Gauge	Recommended Tightening Torque
TB1	3-Position	14 AWG	22 AWG	3.48 in-lbs. or 0.39 Nm
TB2	4-Position	14 AWG	26 AWG	4.4 in-lbs. or .50 Nm
TB3	2-Position	16 AWG	26 AWG	2.2 in-lbs. or .25 Nm
TB4	2-Position	16 AWG	26 AWG	2.2 in-lbs. or .25 Nm

NOTE: The sensor's 4-conductor ribbon cable assembly must remain connected to the display module with the red wire oriented to the arrow on the label at the rear of the module. Reversing this connector will result in measurement errors or failure. Please refer to the wiring diagrams beginning on page 5.

WIRING DIAGRAMS - MODEL 2SLP

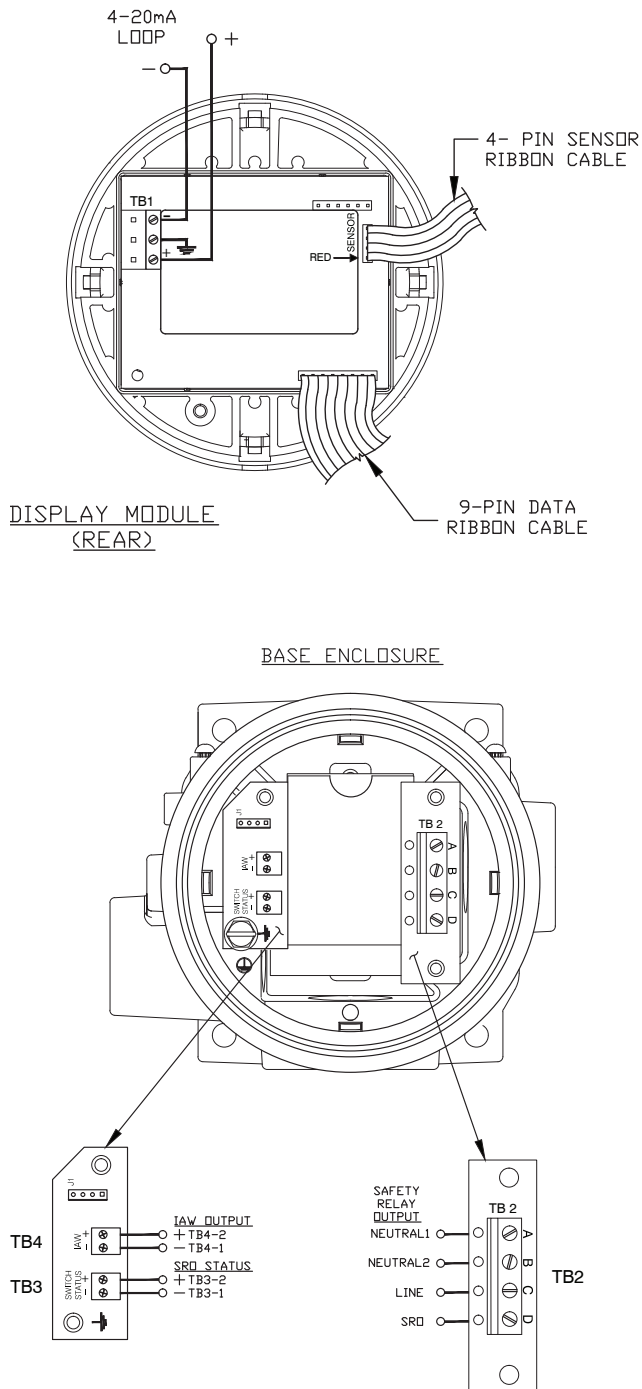


Figure 2.

The One Series Safety Transmitter enclosure includes two conduit openings, one intended for the high-power SAFETY RELAY OUTPUT (SRO) wiring and the other intended for low-level signal and analog 4-20 mA wiring. 4-20 mA signals shall be wired using a shielded/ twisted pair to minimize the effects of electrical interference. Please follow local electrical code requirements for explosion/flame proof instrumentation.

The diagrams in figure 2 provide a rear view of the display module after it has been removed from the base enclosure and an inside view of the base enclosure circuit boards. Terminal Block 1 (TB1) is located on the display module. All other terminal blocks (TB2 - TB4) are located inside the base enclosure.

Model 2SLP is loop-powered and is connected directly to an analog input of a PLC or DCS via TB1 providing a 4-20 mA analog signal (see figure 2). Polarity must be observed. The loop connection powers the entire One Series Safety Transmitter, including the Safety Relay Output switch actuation. The auxiliary SAFETY RELAY OUTPUT is connected via TB2 and is intended to switch an external load. Refer to the Switch Ratings Table on page 5 for the SAFETY RELAY OUTPUT switch ratings.

Figure 2 shows the wiring connections for the One Series Safety Transmitter model 2SLP. NEUTRAL1 or NEUTRAL2 is required for diagnostic testing of the Safety Relay Output.

NOTE: As an alternative to loop power, model 2SLP may be wired directly to a 24 VDC power supply (+) and minus (-) terminals. In this wiring configuration, power is provided for all switching and diagnostic functions but a 4-20 mA output is not possible. This alternative method of powering the One Series Safety Transmitter may be used when loop power is not available and a 4-20 mA output is not desired.

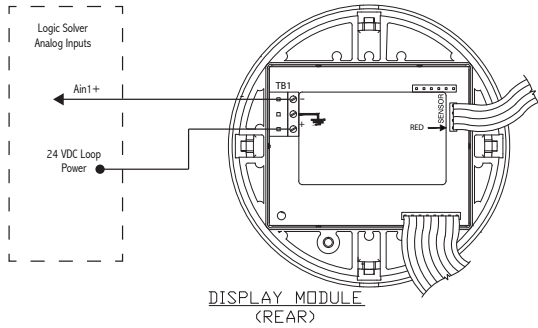
Two additional discrete outputs are available at TB3 and TB4 - SRO STATUS and IAW OUTPUT. These are intended for use in Safety Instrumented Systems (SIS) applications and for monitoring certain One Series Safety Transmitter functions. These discrete signals are useful for voting logic schemes where the safety PLC can decide to initiate an emergency shutdown (ESD) or an alarm depending on their state. These outputs may also be used to distinguish between a process upset (set point reached) or the IAW self-diagnostics detecting a fault with the One Series Safety Transmitter. Please refer to table 4 on page 15 for additional information.

NOTE: Do not exceed the maximum switch ratings of the SAFETY RELAY OUTPUT, IAW OUTPUT and SRO STATUS signals or permanent damage to the One Series Safety Transmitter may result. Please refer to the Maximum Switch Ratings table 2 on page 5.

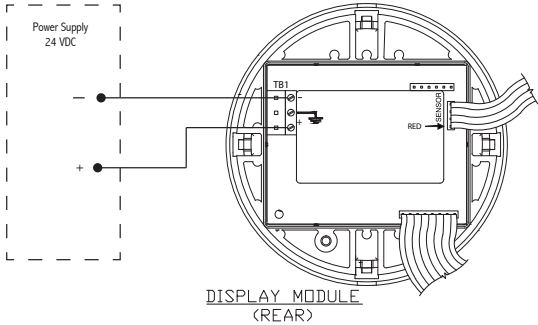
Table 2 - Maximum Switch Ratings			
Signal Name	Location	Voltage Ratings Max	Current Ratings Max
SAFETY RELAY OUTPUT	TB2-C & TB2-D	12 - 250 VAC	5 amperes
SRO Status	TB3-1 & TB3-2	30 VDC (max)	20 milliamps
IAW Output	TB4-1 & TB4-2	30 VDC (max)	20 milliamps

Power Options

2SLP WIRING DIAGRAM



Loop Powered by the 4-20 mA signal. Use this configuration for 2-wire transmitter only function. Note: If IAW is not monitored, the SFF of the device is reduced. Reference the product FMEDA report.



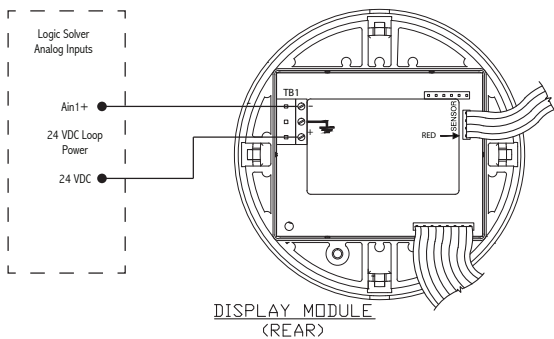
DC power supply – The device is powered using the 4-20 mA signal connections. All other outputs Safety Relay Output, SRO Status and IAW Output function as normal.

2SLP WIRING DIAGRAM

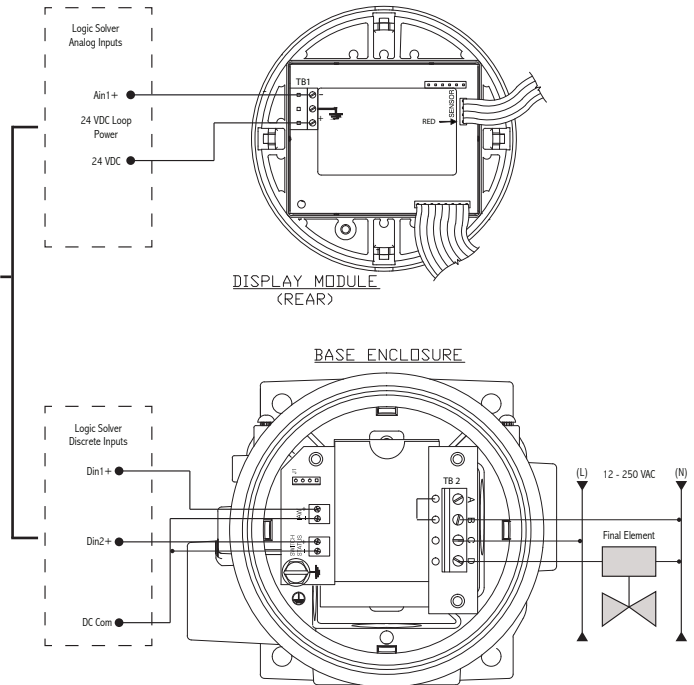
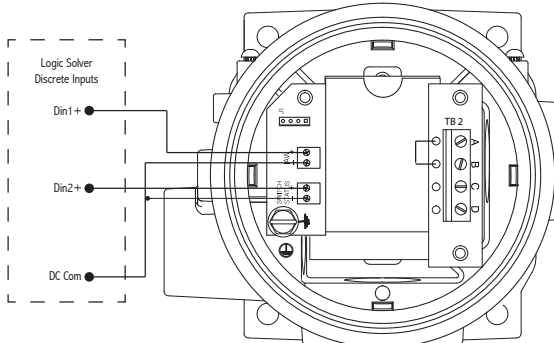
Wiring Configurations

In this configuration the 4-20 mA output, IAW Output and SRO Status are monitored by the safety system logic solver. The Safety Relay Output is connected directly to the final element. This is desirable when minimum response time is required. Note: The Neutral connection is required for SRO Monitor diagnostics. Total wire connections = 9.

2SLP WIRING DIAGRAM

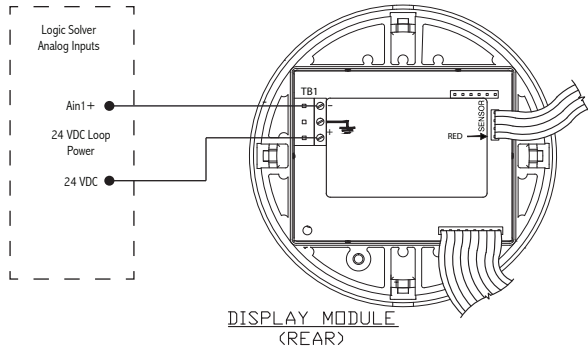


BASE ENCLOSURE

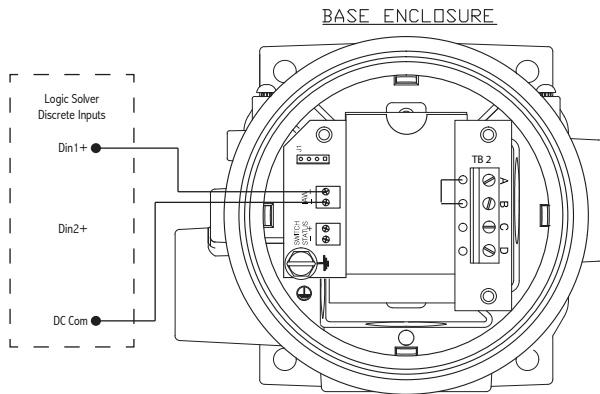


In this configuration the 4-20 mA output, IAW Output and SRO Status are monitored by the safety system logic solver. The final element is controlled by the logic solver. Total wire connections = 6. The 4-20mA signal and/or the SRO Status may be used by the logic solver to initiate the safety function. The SRO Status may be programmed to annunciate when a pre-programmed limit has been crossed. IAW provides a separate indication of device health.

2SLP WIRING DIAGRAM

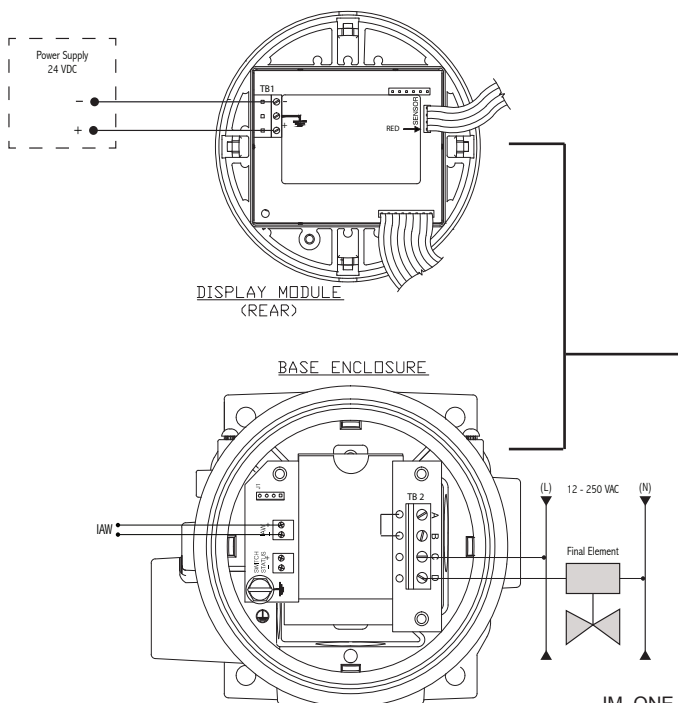


In this configuration the 4-20 mA output and IAW Output are monitored by the safety system logic solver. The final element is controlled by the logic solver. Total wire connections = 4. The 4-20mA signal is used by the logic solver to initiate the safety function. IAW provides a separate indication of device health. Note: If IAW is not monitored, the SFF of the device is reduced. Reference the product FMEDA report.

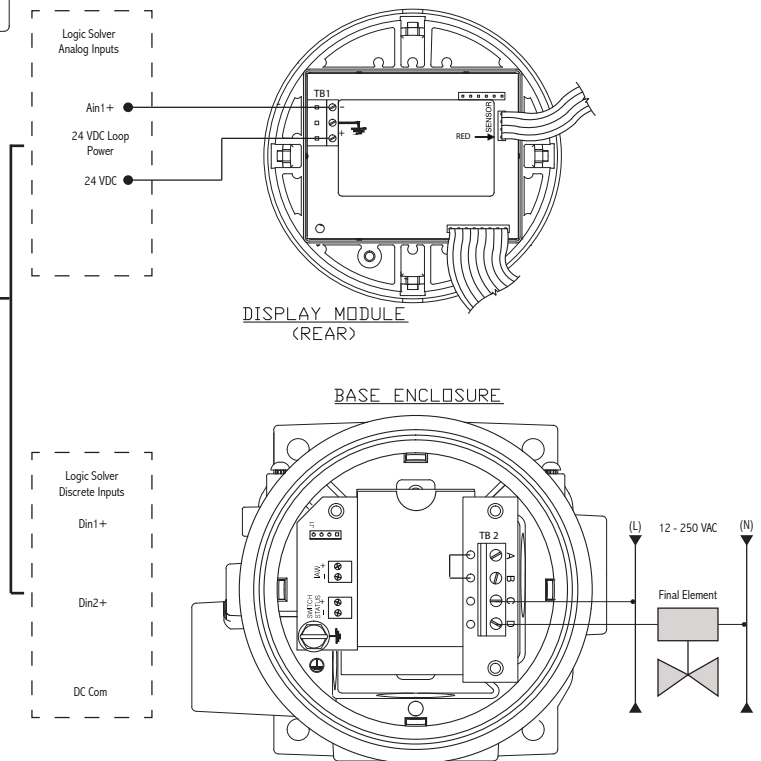


In this configuration only the 4-20 mA output is monitored by the safety system logic solver. The Safety Relay Output is connected directly to the final element. This is desirable when minimum response time is required. Total wire connections = 4. The logic solver may also have a redundant means of initiating the safety function based upon the 4-20mA signal. Device health is monitored using the 4-20mA signal for predetermined fault levels. Note: The Neutral connection to TB2-A & B is required for SRO Monitor diagnostics.

2SLP WIRING DIAGRAM



2SLP WIRING DIAGRAM



In this configuration the 4-20 mA output is only being used to provide power to the device. The Safety Relay Output is connected directly to the final element. This is desirable when minimum response time is required. Total wire connections = 4. Note: IAW must be monitored as part of the safety function in order to achieve the SFF published in the product FMEDA report. Total wire connections = 6. The Neutral connection to TB2-A & B is required for SRO Monitor diagnostics.

THEORY OF OPERATION

Product Description

The One Series Safety Transmitter is a transmitter-switch for monitoring pressure or temperature and is certified for use as the only component in a (HFT=0) sensor element in SIL 2 functional safety applications. The One Series Safety Transmitter has met the manufacturer design process requirements for SIL 3. The One Series Safety Transmitter incorporates UE's patented IAW self-diagnostics, redundant and diverse signal processing and software algorithms to detect abnormalities in the process and internal faults. The design is based on a powerful microprocessor that provides an extremely fast response time for emergency shutdown situations.

Some applications require a local switch that is capable of initiating an emergency shutdown at the point of measure. This avoids any time lag that may occur by sending a signal to a safety PLC and having the PLC initiate the shutdown. This practice can take several (precious) milliseconds. Unique to UE One Series transmitters, the One Series Safety Transmitter can provide the shutdown directly in less than 100 milliseconds* ideal for positive displacement pump applications (for example). This high-capacity safety relay output (SRO) with programmable set point and deadband, handles high voltages and current to actuate a control valve or shut down a compressor directly and rapidly, something a transmitter alone cannot do.

UE is aware that not all Safety Instrumented System (SIS) applications require an emergency shutdown when abnormal conditions are detected. For this reason, the One Series Safety Transmitter provides additional logic outputs for use in voting logic schemes that may be used to report warnings prior to a shutdown. This feature provides the SIS design engineers with the ability to balance the need to provide a safe working environment with the need to keep the process running - but only if conditions permit it.

The combination of features like no moving parts and IAW (I Am Working) self-diagnostics provide a highly reliable, accurate and repeatable monitor for detecting pressure and temperature process variables and can make intelligent switch decisions based on retained settings and the process conditions. The IAW feature provides a solution to the "blind device" issue common with mechanical apparatus. The health status of the One Series Safety Transmitter is communicated via the display, 4-20 mA analog signal and IAW status outputs. If a fault is detected, the 4-20 mA signal will output 3.6 mA, adhering to the NAMUR NE43 standard. Simultaneously, the IAW status signal will change state, forcing all outputs to the fail safe state. By monitoring both signals, redundant methods of fault detection are provided, independent of the process variable.

The One Series Safety Transmitter provides an explosion-proof type 4X/IP66, weather-tight enclosure suitable for harsh environments and hazardous (Class I, Division 1, Zone 1) locations and allowing the One Series Safety Transmitter to be mounted outside. Repeatability of 0.1% of maximum range rivals transmitters that cost much more than the One Series Safety Transmitter. Combined, these features provide an extremely accurate Safety Relay Output (SRO) set point that is stable over time.

Model 2SLP is loop-powered and operates in a transmitter loop attached to an analog PLC or DCS input and provides a field-scalable 4-20 mA signal over a 2-wire connection. Model 2SLP contains an auxiliary solid-state relay switch rated for 12 - 250 VAC at 5 amperes.

The set point and deadband (hysteresis) of the Safety Relay Output is fully programmable over the entire range of the sensor. Reaction time for the One Series Safety Transmitter to a process change is less than 100 milliseconds*. The One Series Safety Transmitter Switch Status and Safety Relay Outputs will move to their safe state (open position) in less than 100 milliseconds with delay filter settings set to OFF. The 4-20mA output shall stabilize to 90% of a step response within 250 milliseconds with delay filter settings set to OFF.

PROCESS DISPLAY MODULE

The One Series Safety Transmitter process display module features a large, easy-to-read back-lit LCD display, showing the process variable and the health status of the instrument. (See Display Features for a complete description.) Set point, deadband and minimum/maximum process values can be easily accessed from the front of the unit after the locking cover is removed. Programming and interrogating the One Series Safety Transmitter is done through two buttons on the faceplate, providing easy setup and an added level of security from hackers and tampering. No remote hand-held programming device is required.

HIGH-POWER SAFETY RELAY OUTPUT

The One Series Safety Transmitter model 2SLP incorporates a Safety Relay Output (SRO) to provide a high-capacity switch rating of 250 VAC at up to 5 amperes. The SRO may be used to provide an emergency shutdown signal locally, at the point of measure, to external equipment such as a motor control center (MCC) or electrically actuated valve positioner. The state of the SRO (open or closed) may be monitored with a logic solver using the SRO Status output.

*Response time of 100 milliseconds applies to the SRO and switch status outputs with the filter delay setting off.

I Am Working (IAW)

The One Series Safety Transmitter also contains UE's patented IAW self-diagnostics. On a continuous basis, the One Series Safety Transmitter is checking itself for proper operation indicated by the revolving arrows on the display. For remote indication, the IAW Status output can be monitored by a logic solver. A Discrete Outputs Truth Table is provided on page 17. IAW is capable of detecting many possible faults, both internally and in the overall system (a list of the various parameters is outlined in the chart under Fault Codes, page 16). In the event of a fault condition, the One Series Safety Transmitter will attempt to display the problem and provide remote indication signals using the IAW Status and NAMUR NE43 standard 4-20 mA outputs. In the case of certain micro-controller faults, the revolving arrows may freeze or go out, indicating that a failure exists. If loop power is interrupted to the One Series Safety Transmitter, the display will go blank and all discrete outputs will open.

DISPLAY FEATURES AND DIAGNOSTICS



The One Series Safety Transmitter features a large, easy to read backlit LCD display. It is used for three main purposes: process variable indication, programming of key features and self-diagnostics status.

In the Process Display mode, the display may be indicating the following:

- Process value (PV) and units of measure: A value will be displayed as long as the reading is within 103% of the maximum range scale as noted on the nameplate. For values beyond 103% of range, the PV is replaced with a scrolling message OVER RANGE.
- I Am Working (IAW) status: When there are no faults detected and process has not reached the set point, a circular 4-segment arrow revolves around the letters "IAW" in the top center of the display. When a fault is detected, the PV and IAW indicators are replaced by the fault message or code. For a full description of IAW faults, see the Fault Codes table on page 16.
- Offset Status: If the offset or span calibration has been modified, the word "offset" will appear above the process value. See OFFSET and SPAN on pages 12-13 for a complete description.



Displaying the Set Point, Deadband and Minimum/Maximum Values:

- Press and release the right  button. The display will scroll SP1 XX.XX DB1 XX.XX, showing the set point and deadband settings before returning to the process display mode
- Press and release the left  button. The display will scroll MAX XX.XX MIN XX.XX, showing the highest and lowest recorded process values before returning to the process display mode.

ALARM CONDITION

When the process goes beyond the set point, the display will begin to flash, alternating between the process value and "SW1". This indicates that the set point has been reached, causing the Safety Relay Output (SRO) and the SRO Status switches to open. The display will continue to flash until the process has returned to a value beyond the deadband, at which point the display will revert to displaying the process value. If the unit was programmed to have a latching output, the "Latch" icon will light in the display when the set point is reached, indicating that the output is latched and must be manually reset. This effectively disables the Deadband settings. See LATCH MODE on pages 13 for a complete description.

FAULT CONDITIONS

In the case of a fault condition, the display may indicate the following:





- If the IAW software detects a fault it will display an error code and force the SRO, SRO Status and IAW Outputs to open state and the 4-20 mA output to the fault current.
- If the power supply or the wiring fails, the display will go blank. All switch outputs will open (fail safe open) and the 4-20 mA signal will go to zero.

(See the Fault Codes and the Discrete Output Truth Table on pages 16 and 17 for a complete description of fault diagnostics and the response by the One Series Safety Transmitter.)

PROGRAMMING

Tools Required: Software Flowchart, page 19

Step 1: Prior to Programming

Programming of the One Series Safety Transmitter is done using the two buttons on the faceplate (labeled  and ). By stepping down through the main menu using the left  button, you can access the various commands of the One Series Safety Sensor software menu. The right  button is then used to move into the command submenu for setting up or modifying the parameters.



NOTE: See the flowchart on page 19 showing the entire programming commands menu structure. Before removing the enclosure cover, please read the instructions on page 4.







NOTE: The One Series Safety Transmitter programming menu is a single direction loop, with submenus embedded in it. Because the main menu is single direction, there is no way to reverse direction and back up in the program. If you need to make a correction to a prior Main Menu step, you will need to continue forward and exit, then re-enter the program and step through to the appropriate feature. If you are in a Submenu, you will need to continue to the beginning of the menu item and re-enter the Submenu to make the correction.

NOTE: For safety and security purposes, the One Series Safety Transmitter will automatically exit the Programming Mode and return to the Process Display Mode if it does not detect a button pressed within 2 minutes. If this time-out occurs, all setting parameters will revert back to those saved in memory before reprogramming was initiated. Any changes will be discarded.

Step 2: Entering the Programming Mode

NOTE: While in the Programming Mode, the One Series Safety Transmitter will remove itself from service (go offline). All outputs are set to the fail safe state and the Safety Transmitter ignores process variable input from the process sensor. The Safety Relay Output (SRO), IAW Status and SRO Status discrete output signals will open. The analog 4-20 mA output will change to 3.6 mA, the fault current. The control system will interpret these signals as a detected fault and a process upset (set point reached) simultaneously. It is essential to alert the control system operators before entering the Programming Mode.

Use the Flowchart on page 19 as a guide as you step through the various commands in the Programming Mode. In general, the  button is used for two (2) purposes - to move down through the Programming Mode, and to toggle or increment values in the Submenus. The  button is used to move through the Submenus, and to accept changes.

- Press and release both buttons   simultaneously and then press the right button  to enter the password.
- Enter the 4-digit password.
 - The left  button increments the blinking digit.
 - The right  button sets the digit and moves to the next.
 - Once a valid password is entered, "OK" will appear on the display.
- Press and release the right  button.
 - CLR MAX/MIN (or MAN RSET if Latch is set) will appear on the display.

This is the first command prompt in the Programming Mode.

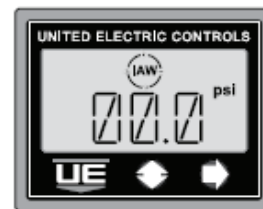





Figure 3.

NOTE: If two minutes elapse without a button being pressed, the One Series Safety Transmitter will automatically exit the Programming Mode and resume monitoring the process (go back online) recalling all previously saved parameters from memory. Any program changes that were made will be discarded without an opportunity to save them. This two-minute timeout feature prevents the One Series Safety Transmitter from being left offline accidentally.







Step 3: Exiting the Programming Mode

When any of the program commands are displayed, it is possible to escape and exit the Programming Mode by pressing the left  and right  button simultaneously. Doing this redirects the programmer to the Save Changes menu location. Escape to exit is only possible at menu actions indicated by an asterisk (*) on the Programming Flowchart, found on page 19.




It is also possible to exit the Programming Mode by repeatedly pressing the left  button from any program command until the Save Changes menu location is reached.

SAVING PROGRAMMING CHANGES

When changes have been made to the program settings, a choice is provided to Save or Discard the changes. At any prompt:

- Press both left  and right  buttons to display SAVE CHNG menu.
- To Save changes, press the right  button. NO (the default) will be displayed.
- Press the left  button to toggle and display YES.
- Then press both left  and right  buttons to confirm, save the changes and return to the Process Display mode.








The One Series Safety Transmitter will resume process monitoring (go back online) using the new program parameters.

- To Discard changes, press the right  button. NO will be displayed.
- Press both left  and right  buttons to confirm, discard changes and return to the Process Display mode.

The One Series Safety Transmitter will resume monitoring the process (go back online) recalling all previously saved parameters from memory.

SETTING THE UNITS OF MEASURE:

The One Series Safety Transmitter allows the units of measure to be set in the field. The default units are pounds per square inch (PSI) for pressure models and degrees Fahrenheit (°F) for temperature models.

- To change the units of measure, enter the programming mode. Press the left  button. The display will scroll SET UNITS.
- Press  and the display will read the default units psi or °F.
- Repeatedly press and release the left  button to select from the available choices. Stop at the desired choice.
- Press the right  button to make the selection. The display will return to "Set Units."
- Press the left  button to continue on in the menu or press both left  and right  buttons to exit the Programming Mode and save changes.

NOTE: MAX/MIN memory is reset (changed to zero) whenever the units of measure have been changed. Set Point, Deadband, Offset, Span, Plug Port, 4MA and 20MA values are recalculated for the newly selected units of measure.

SETTING THE SRO MODE

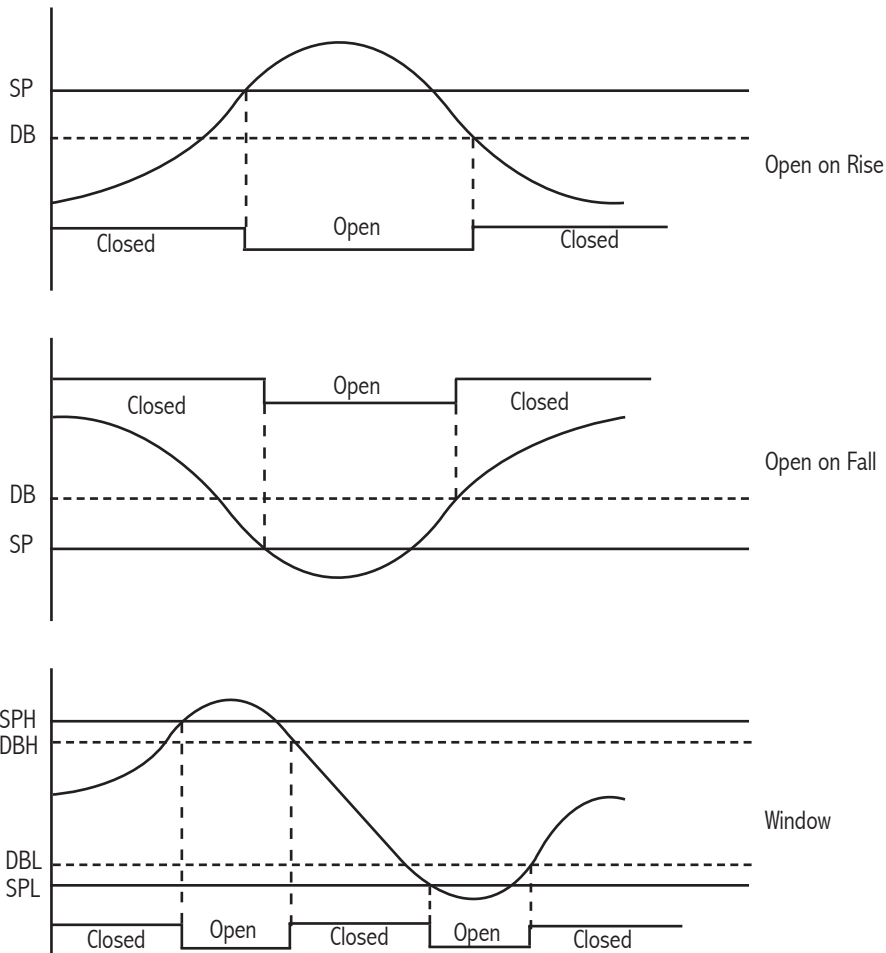
NOTE: The One Series Safety Transmitter is intended for use in functional safety applications. As a result, the Safety Relay Output (SRO) was designed to fail safe (open) if power is lost to the One Series Safety Transmitter or if a fault is detected by the IAW self-diagnostics.

The One Series Safety Transmitter Safety Relay Output (SRO) has three operating modes:

- OPEN RISE - The Safety Relay Output (SRO) opens on rising process values that reach the set point.
- OPEN FALL - The Safety Relay Output (SRO) opens on falling process values that reach the set point.
- WINDOW - The Safety Relay Output (SRO) opens when process values are within a specified range set by two points; set point high and set point

Please use the SRO Decision Logic listed below for help with setting the appropriate SRO mode.

Table 3 - SRO Decision Logic



Latch Mode: If the latch mode is enabled and the SRO is tripped, the output will remain in the tripped or OPEN state until the user resets the Latch condition in the Menu or until a power cycle has occurred.

In the Latched condition, the outputs are set to:

- IAW = Closed
- SRO = Open
- SRO Status = Open
- 4-20 mA Output = Indicates the Process Value

THE SET POINT:

The set point is the process value at which the One Series Safety Transmitter opens the Safety Relay Output (SRO). The Set Point is fully adjustable throughout the operating range of the sensor as noted on the product nameplate.

THE DEADBAND (Hysteresis):















The Deadband is the amount above or below the set point at which the One Series Safety Transmitter resets the Safety Relay Output (SRO), returning it to the normally closed state. Deadband is represented as a value which is added or subtracted from set point, depending on the control mode.

- Example 1: If the Control Mode is OPEN RISE and the set point is 100 and the deadband is 10, the Safety Relay Output (SRO) will open as pressure rises to 100 and close (reset) as the pressure falls to 90.
- Example 2: If the Control Mode is OPEN FALL and the set point is 100 psi and the deadband is 10, the Safety Relay Output (SRO) will open as pressure falls to 100 psi and close (reset) as pressure rises to 110 psi.

NOTE: Deadband should be set wide enough so that frequent or rapid SRO cycling (chatter) does not occur but narrow enough to satisfy the process conditions. A Deadband value of zero is undefined and, therefore, not permitted.

SETTING THE SRO MODE, SET POINT AND DEADBAND

Please refer to the programming flowchart, found on page 19.


- Enter the programming mode (see page 10)
- Press and release the left  button until SW1 appears on the display
- Press the right  button. The previously selected Safety Relay Output (SRO) mode will appear. OPEN RISE is the default
- Press and release the left  button until the desired mode appears.
- Press the right  button to select the mode and move on to the set point. SP will appear.
- Press the right  button to select a positive or negative set point. POS is the default. Use the left  button to change to NEG.
- Press the right  button to view and change the set point. Press the left  button to increment the blinking digit. Press the right  button to enter and move to the next digit.
- Press the right  button to enter a new Deadband. DB will show on the display.
- Press the right  button to view and change deadband. Press the left  button to increment the blinking digit. Press the right  button to enter and move to the next digit.
- Press the right  button to enter new deadband. SW1 will show on the display

NOTE: The Set Point and Deadband settings are subject to the accuracy of the instrument. Actual switch points may vary up to $\pm 0.5\%$ of the sensor's maximum range at room temperature. Example: The P15 sensor has a range of 0 to 300 psi. When setting a Set Point of 150, the actual switch point may occur between 148.5 and 151.5 due to the accuracy error of ± 1.5 ($300 \times 0.5\%$).

ADVANCED FEATURES

NOTE: No initial programming of these features is required. The default for these advanced commands is zero or off.

RESETTING THE MINIMUM & MAXIMUM READINGS:

The One Series Safety Transmitter continuously records the readings from the sensor and stores the maximum and minimum (MAX/MIN, peak hold) values in non-volatile memory. The MAX/MIN values may be viewed at any time by pushing the left  button while in the Process Display mode. The display will scroll the MAX/MIN values and then automatically return to the Process Display mode.

ADJUSTING DISPLAY OFFSET:

The One Series Safety Transmitter is factory calibrated to 0.25% of the sensor's maximum range at room temperature. In some installations, it may be necessary to adjust the display's offset due to the range and position of the sensor. Chemical seals with long capillaries combined with low maximum range sensors are a common cause of offset error. The OFFSET command allows the user to enter a positive ("POS") or negative ("NEG") offset to the display readings. An offset adjustment of up to $\pm 10\%$ of the sensor's maximum range is allowed.








EXAMPLE: When the sensor has a zero pressure applied, but the display reads a value other than zero, entering the additive inverse (reversing the sign) of the displayed value for OFFSET will force the display to read zero.

NOTE: Any numerical value entered other than 0.00 will cause the display to indicate "Offset" just above the process reading in the process display.



WARNING: USE OF THIS OPTION MAY CREATE A CONDITION WHERE THE DISPLAY MAY INDICATE "0.00" WHEN SIGNIFICANT PRESSURE OR TEMPERATURE (UP TO 10% OF MAXIMUM RANGE) EXISTS IN THE SYSTEM. INDEPENDENT VERIFICATION OF THE PROCESS VARIABLE SHOULD BE DONE PRIOR TO MAINTENANCE ON THE SYSTEM WHEN "OFFSET" APPEARS ON THE PROCESS DISPLAY.

Refer to the Programming Flowchart on page 19.

- Enter the Programming and use the left  button to move to the OFST command.
- Press the right  button to select a positive or negative offset. POS is default. Use the left  button to change to NEG.
- Press the right  button to view and change the offset. Zero is the factory setting. Press the left  button to increment the blinking digit.
- Press the right  button to enter and move to the next digit.
- Press the right  button to enter the new offset and return to the main menu.

ADJUSTING SPAN:








SPAN provides an adjustment to shift the slope of the sensor's response curve to accommodate an offset value other than zero. To adjust SPAN, calculate and enter a new SPAN value.

To calculate the SPAN value, apply a reference source below maximum scale to the sensor. Record the value that shows on the One Series Safety Transmitter display and the reference source value. Divide the reference source value by the display value and then multiply the result by the sensor's upper range.

FORMULA: $\text{SPAN} = \text{reference source} / \text{display value} \times \text{upper range value}$

- Pressure example: For a sensor range of 0 - 100 psi, choose a reference source (90) below the upper range limit (100) to prevent an over range condition. Divide the reference source value from the resulting display value (88). Multiply the result by the upper range limit.
 $\text{Span} = 90 / 88 \times 100 = 102$ (rounded)
- Temperature example: For a sensor range of -40 to 450°F, choose a reference source (400) below the upper range limit (450) to prevent an over range condition. Divide the reference source value from the resulting display value (404). multiply the result by the upper range limit.
 $\text{Span} = 400 / 404 \times 450 = 446$ (rounded)




Refer to the Programming Flowchart on page 19.

- Enter the Programming Mode (see page 10) and use the left  button to move to the SPAN command.
- Press the right  button to select a positive or negative span. POS is the default. Use the left  button to change to NEG.
- Press the right  button to view and change the span. Zero is the factory setting. Press the left  button to increment the blinking digit. Press the right  button to enter and move to the next digit.
- Press the right  button to enter the new span and return to the main menu.

NOTE: To return to factory calibration settings, enter all zeros for both SPAN and OFST.







SETTING THE LATCH MODE (MANUAL RESET)

The SRO can be configured to latch open when the set point is reached. Refer to the Programming Flowchart on page 19.

- LCH1: In the Programming Mode, press the right  button.
- If OFF is displayed, press the left  button to set LCH1 to ON.
- Press the right  button to set the latch. When latch mode is on (set), the SRO changes from closed to open when the set point is crossed and remains open (latched) until the SRO is manually reset by the user or the One Series Safety Transmitter is power cycled.




When latched, the display will read MAN RSET.


To Reset the Latch

- Enter the programming mode (see page 10). If the Latch is set, the display will read MAN RSET. To return to the Process Display without resetting the latch, press the right  button.
- To continue programming without resetting the latch, press the left  button.
- Press both   buttons to reset the latch. The display now reads RSET DONE.
- Press the right  button to return to the Process Display.
- Press the left  button to continue programming.

SETTING THE PLUGGED PORT FEATURE

The One Series Safety Transmitter IAW self-diagnostics have the ability to detect that the process port may be plugged. It does this by monitoring the pressure sensor for changes over time. The amount of change and the time period are programmable. If the process variable does not change by the amount and selected time period, the display will indicate PLUG and the IAW Output will open, indicating a fault. Refer to the Programming Flowchart on page 19.

- Enter the Programming Mode and move right through the program until PLUG PORT is scrolling on display. Press the right  button.
- There are four possible selections -
 - OFF - This disables the plugged port function and is the default setting. This should be done where sensor plug-in is not a concern or where the system pressures may not change over time (example: a storage tank).
 - 1 minute
 - 1 Hour
 - 24 HoursMaximum time with no process variation before fault indication
- Using the left  button, select a time.
- If OFF is selected, press the right  button to return to the PLUG PORT command and leave Plug Port deactivated.

- Press the right  button to enter a process value $\leq 10\%$ of the sensor's maximum range. This number represents the minimum variation expected in the process value over the time period entered above under normal operating conditions. Each time the process value reaches this value, the Plug Port timer is reset.




NOTE: This value can be accurately determined by subtracting the minimum from the maximum process value as recorded by the MAX/MIN feature. See MAXIMUM AND MINIMUM MEMORY on page 12 for additional information.

SETTING THE SRO FAULT MONITOR

The SRO fault monitor senses the output of the relay and verifies that it is in the correct state. If the relay is closed when it should be open or open when it should be closed this feature will turn off IAW, set the output current to ≤ 3.6 mA attempt to turn off the SRO and SRO status outputs. A relay fault message will be displayed. This feature requires a connection to neutral (L2) from the load's power supply. See TB2-A in figure 2 on page 5.

NOTE: The SRO fault monitor default is set to "OFF" from the factory and must be enabled by the user.




Refer to the Programming Flowchart on page 19.

- Enter the Programming Mode and move through the program until SSR FAULT MON is scrolling on the display. Press the right  button.
- If OFF is displayed, press the left  button to set fault monitoring to ON
- Press the right  button to activate SRO fault monitoring.

SETTING DELAY:

In some applications, it is desirable to "dampen" the switch response and prevent intermittent false trips due to pressure spikes or other transient/isolated events. The Delay feature provides a software digital filter with a programmable time constant for suppressing certain transient short-duration events.

Refer to the Programming Flowchart on page 19

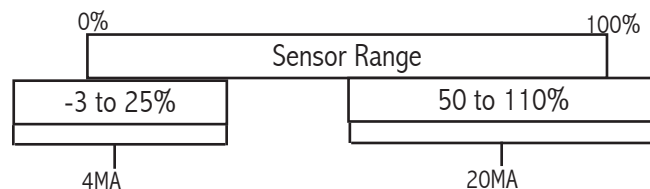
- Enter the Programming Mode and move through the program until DELAY is scrolling on the display. Press the right  button.
- There are four possible selections -
 - OFF (default)
 - 1/4 second
 - 1/2 second
 - 1 second
 - 2 seconds
- Using the left  button, select a time constant.
- Press the right  button to enter the time constant and return to main menu.








NOTE: The One Series Safety Transmitter typically responds to a process value change in less than 100 milliseconds when DELAY is set to off. Using the Delay feature can lengthen the overall response time of the One Series Safety Transmitter for certain types of process value changes (pressure spikes).








- A shorter delay setting provides a faster response but is less stable.
- A longer delay setting provides a slower response and is more stable.

SETTING THE SCALE

The 4-20 mA output is field scalable. The default setting is 100% of the sensor's maximum range, where 4 mA represents minimum and 20 mA is maximum range. If desired, both the 4 mA and 20 mA levels may be set independently to shrink or stretch the portion of the sensor's range represented by the 4-20 mA output.

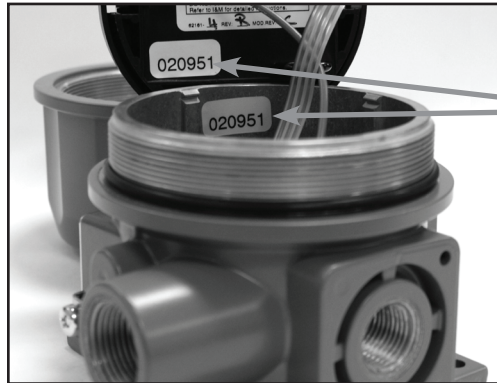


- Setting the 4 mA portion of the scale -
 - Enter the Programming Mode (see page 10) and use the left  button to move to the 4MA SET command.
 - Press the right  button to select a positive or negative scale. POS is the default. Use the left  button to change to NEG.
 - Press the right  button to view and change the scale. Press the left  button to increment the blinking digit. Press the  right button to enter and move to the next digit. This process value must be between -3% and 25% of the sensor's maximum range.
 - Press the right  button to enter the new scale and return to the main menu.

- Setting the 20 mA portion of the scale -
 - Enter the Programming Mode (see page 10) and use the left  button to move the 20MA SET command.
 - Press the right  button to select a positive or negative scale. POS is the default. Use the left  button to change to NEG.
 - Press the right  button to view and change the scale. Press the left  button to increment the blinking digit. Press the right  button to enter and move to the next digit. This process value must be between 50% and 110% of the sensor's maximum range.
 - Press the right  button to enter the new scale and return to the main menu.

NOTE: Scaling the 4-20 mA output over a smaller portion of the sensor's range does not increase the accuracy of the proportional output. A 2:1 turndown is possible using these commands.

DISPLAY MODULE CALIBRATION



These serial numbers must match for proper operation.

NOTE: Do not attempt to replace the One Series Safety Transmitter display module or pressure sensor. Swapping these will cause a mis-match between the stored calibration data and the pressure sensor. For proper operation, the display module serial number must always match the serial number inside the enclosure.

Figure 4.

ZONE HAZARDOUS LOCATIONS FLAMEPROOF GAP AND JOINT DETAILS

- Enclosure to cover threaded joint: 4"-16 UN-2, 7 threads engaged min.
- Glass to cover cemented joint: 0.753" (19.1mm) rabbet/spigot min. length
- Breather element threaded joint: 1/4"-20 UNC-2, 10 threads engaged min.
- Electrical conduit threaded joint: 3/4"-14 NPT, 5 threads engaged min.
- Enclosure to sensor threaded joint:
 - Pressure models: 1"-20 UNEF-2, 10 threads engaged min.
 - Temperature models: 1/2"-14 NPT, 5 threads engaged min.
- Remote and local spring loaded temperature sensor gap joints: 0.0045" (0.114mm) max. annular gap by 1.25" (31.8mm) min. length.

TROUBLESHOOTING

The switches contained in the One Series Safety Transmitter are electronic. The on/off switch signal is produced by a transistor or a solid-state relay, depending on the One Series Safety Transmitter model. Electronic switches cannot be properly tested with an ohmmeter. Instead, measure the voltage drop across the switch connected to the intended load to determine if it is open or closed. A properly functioning One Series Safety Transmitter will exhibit the following voltage levels:

Table 4.

Output	Location	Voltage Open	Voltage Closed
IAW OUTPUT	TB4 pins 1,2	24 VDC (Loop Voltage)	0 VDC
SRO STATUS	TB3 pins 1,2	24 VDC (Loop Voltage)	0 VDC
SRO	TB2 pins C,D	Load Power Supply Voltage	0 VAC

ONE SERIES SAFETY TRANSMITTER FAULT CODES

The One Series Safety Transmitter's patented IAW diagnostics are capable of detecting many possible fault conditions. Some fault conditions will clear automatically when the parameter returns to normal; others require the unit to be powered down and restarted; and some are catastrophic and require repair or replacement. A list of fault conditions is shown below:

If a fault message appears on the One Series Safety Transmitter display, a fault code can be obtained by pressing both keypad buttons simultaneously. Please provide this code if calling UE Technical Sales for assistance.

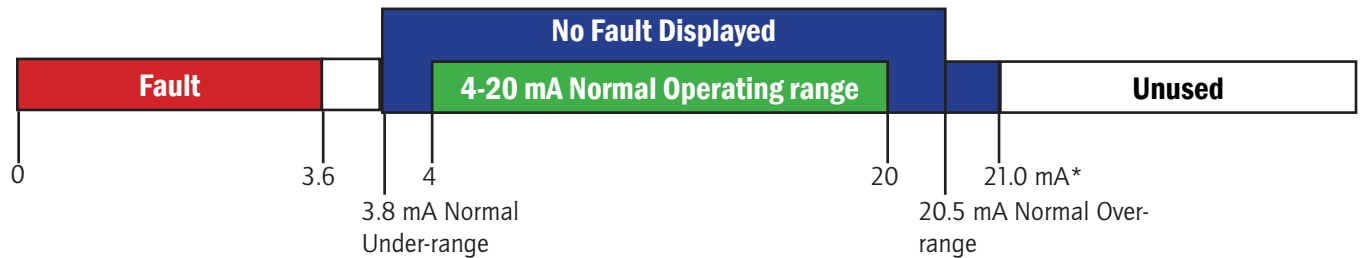
Table 5 - FAULT CODES

Code		Probable Cause	Reason	Action
E-	04	Loop Current Fault	The current measured in the 4-20mA loop, by the fault monitoring circuitry, is incorrect.	Verify that the power supply voltage and load resistance on the 4-20mA loop are within allowable limits.
E-	05	Primary/Secondary Channel Comparison Fault	The Safety Transmitter processes the sensor signal through two independent paths. Under normal conditions these paths should produce a similar result. This failure indicates that there is an error between the paths that could result in readings outside of the stated safety accuracy of the device.	Check all sensor connections.
E-	06	Software Fault, 4-20mA Calculation	This is a software diagnostic. From the process variable, the device software calculates a value that is used to generate the 4-20mA signal. A reverse set of calculations is done on this value to restore it to the process variable. A mismatch in these numbers has occurred indicating a failure in the software used to calculate the 4-20mA value.	Software Diagnostic Fault, contact factory
E-	07	Diagnostic Fault VFB Supply	The voltage derived from the loop, to power the circuit, is out of range.	Verify that the power supply voltage and load resistance on the 4-20mA loop are within allowable limits.
E-	15	Diagnostic Fault Sensor OPEN	An open circuit has been detected on the sensor drive pins 2 & 3.	Diagnostic Fault Sensor open, check all sensor connections.
E-	16	Diagnostic Fault Sensor SHORT	An short circuit has been detected on the sensor drive pins 2 & 3.	Diagnostic Fault Sensor Short, check all sensor connections.
E-	18	Diagnostic Fault Relay Monitor	The relay output fault monitor circuit has detected that the output state of the solid state relay is incorrect. This feature must be enabled in the menu.	Check AC wiring connections (Line, Neutral) or disable feature if not being used.
E-	30	Error reading ADC12 channel 4-20ma Loop Current Feedback	An A/D read error has occurred while reading the current in the 4-20mA loop.	Internal Hardware Fault, contact factory
E-	34	Error ADC22 Output saturated	The primary channel A/D converter is saturated high or low.	Check all sensor connections
E-	36	Menu Fault	An invalid state has occurred in the programming menu.	Menu Fault
E-	41	Error setting pressure units	An error has occurred while changing units of measure (pressure).	Software Fault, contact factory
E-	42	Error setting temperature units	An error has occurred while changing units of measure (temperature).	Software Fault, contact factory
E-	65	Error -- switch output	The switch output fault monitor circuit has detected that the switch output state is incorrect.	Internal Hardware Fault, contact factory
E-	81	Error - Illegal Switch Output State	The switch output state is not valid for the current operating mode.	Software Fault, contact factory
E-	86	Error -- Output not FAIL SAFE	A safety critical output such as IAW or SRO Status is not in the failsafe state when it should be.	contact factory
E-	88	Error -- Process Variable Extreme Overrange	Extreme overrange, a pressure input has exceeded 150% of the operating range or a temperature input has exceeded 110% of range.	Warning: This fault may indicate damage to the sensor. Check that the process is within the operating limits of the device. Verify all sensor connections.
E-	90	Error -- 4-20mA Value too Low	The calculated 4-20mA value is too low.	The calculated 4-20mA value is too low, contact factory
E-	91	Error -- 4-20mA Value too High	The calculated 4-20mA value is too high.	The calculated 4-20mA value is too high, contact factory
E-	92	Error -- Sensor type mismatch	The sensor type specified in the factory configuration and the sensor type specified in the field configuration do not match.	Configuration error, contact factory
E-	94	Error -- Unrecognized value for delay filter	The program encountered an invalid setting for the filter "Delay" setting.	Configuration error, contact factory
E-	96	Error -- Unrecognized value for switch mode	The program encountered an invalid setting for the switch mode.	Configuration error, contact factory

Table 6 - DISCRETE OUTPUTS TRUTH TABLE

Set Point Reached	IAW Fault	SRO Status	IAW Output	Safety Relay Output
No	No	Closed	Closed	Closed
No	Yes	Open	Open	Open
Yes	No	Open	Closed	Open
Yes	Yes	Open	Open	Open

In addition to the discrete IAW and SRO Status signals, the One Series Safety Transmitter includes a 4-20 mA output that adheres to the NAMUR NE 43 current levels standard. The diagram below details these current levels and what they indicate.



*21.0 mA only when the temperature sensor is subject to 103.25% to 110% of range or when the pressure sensor is subject to 103.25% to 150% of range.

FAIL SAFE STATE

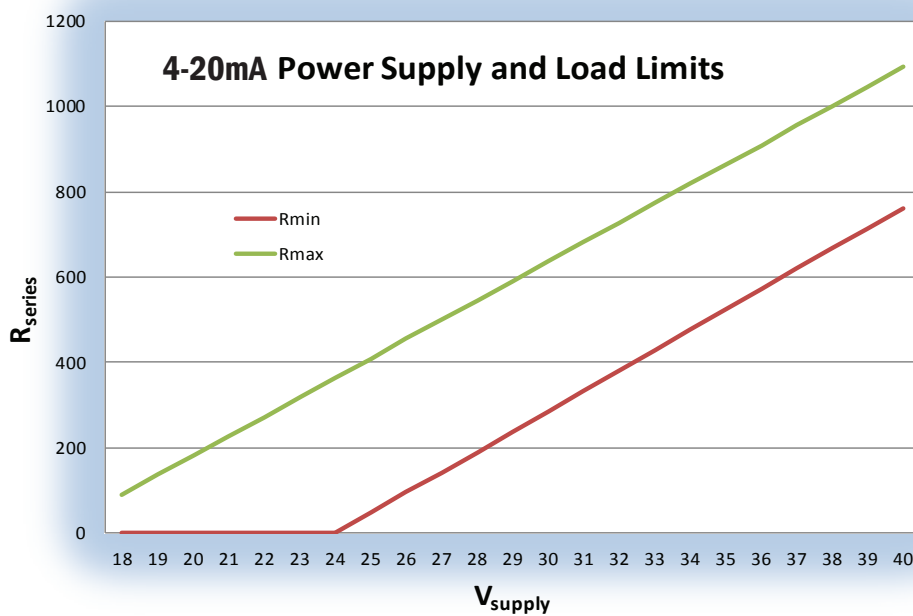
NOTE: Any diagnostic fault will force the IAW, SRO Status and the SRO output to the fail safe state and the 4-20 mA output to fault current (≤ 3.6 mA).

LOST PASSWORDS

Contact UE Technical Sales at 617-923-6977 or go online at www.UEonline.com/UUC to obtain a unique unlock code. The Kanban number from the product nameplate is required.

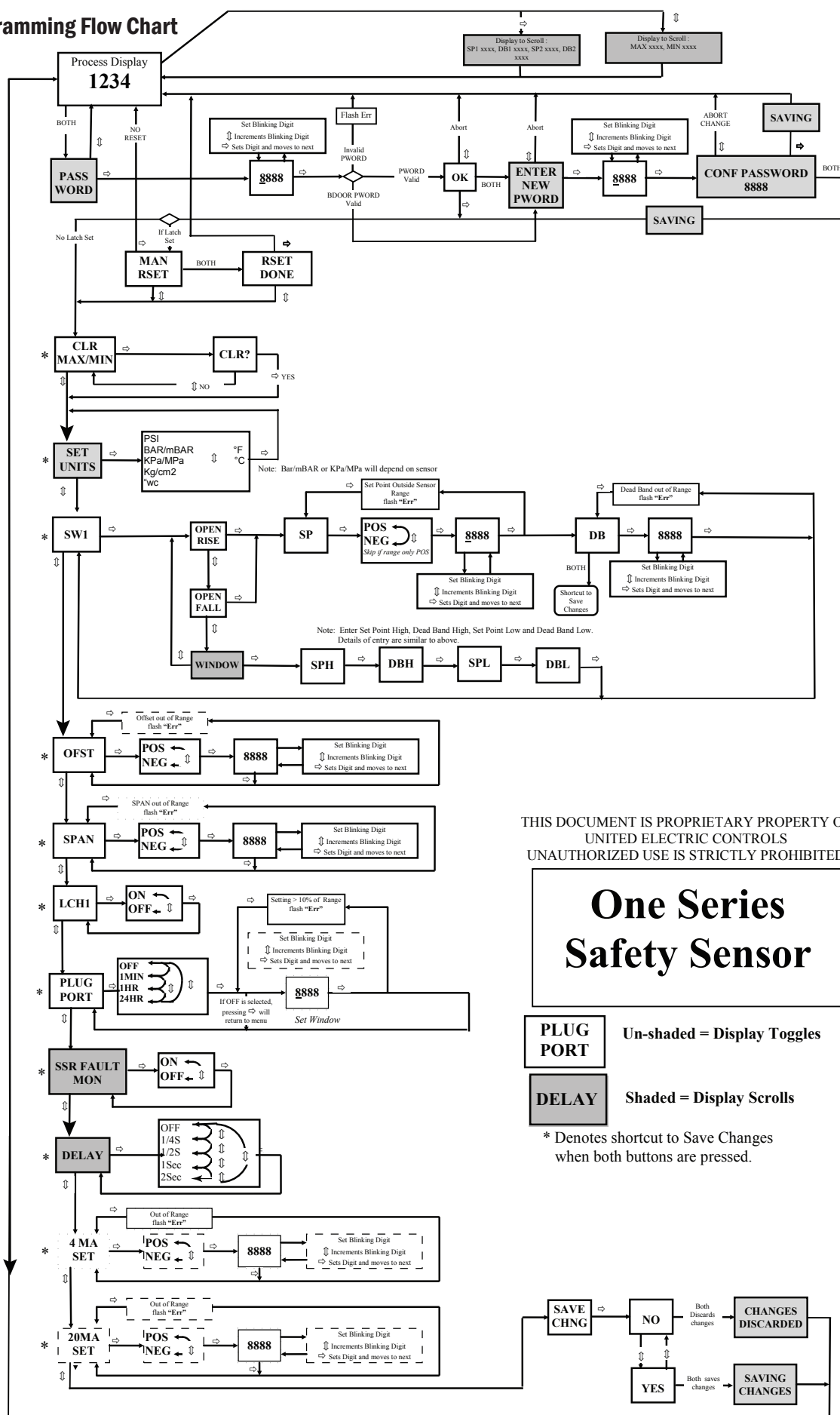
TABLE 7 - ONE SERIES SAFETY TRANSMITTER 4-20mA POWER SUPPLY AND LOAD

V_{in}	R_{min}	R_{max}
20	0.0	181.8
21	0.0	227.3
22	0.0	272.7
23	0.0	318.2
24	0.0	363.6
25	47.6	409.1
26	95.2	454.5
27	142.9	500.0
28	190.5	545.5
29	238.1	590.9
30	285.7	636.4
31	333.3	681.8
32	381.0	727.3
33	428.6	772.7
34	476.2	818.2
35	523.8	863.6
36	571.4	909.1
37	619.0	945.5
39	666.7	1000.0
39	714.3	1045.5
40	761.9	1090.9



Graph 1.

Programming Flow Chart



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One Series Safety Sensor

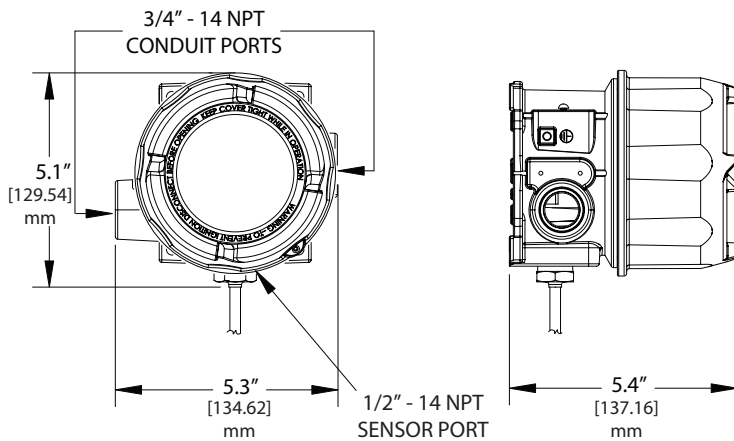
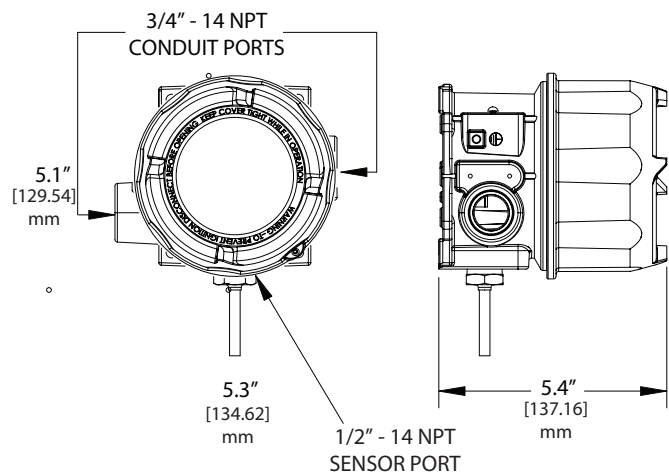
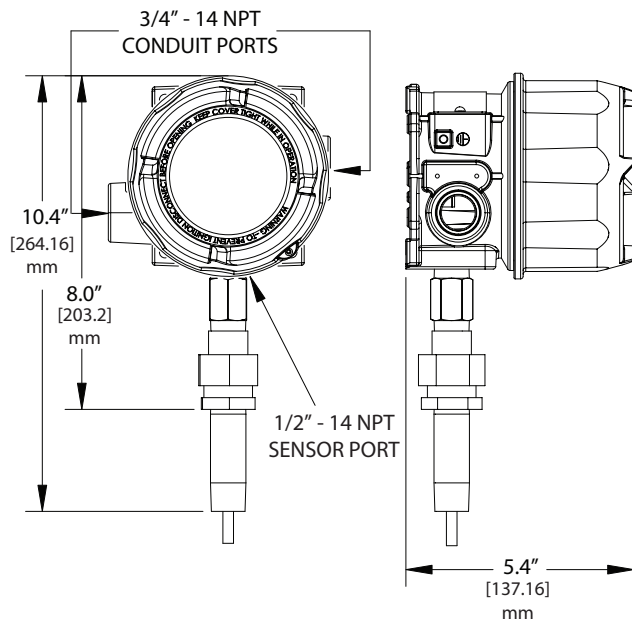
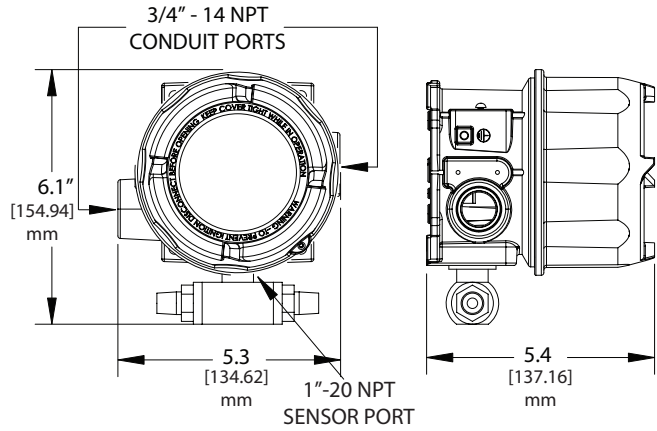
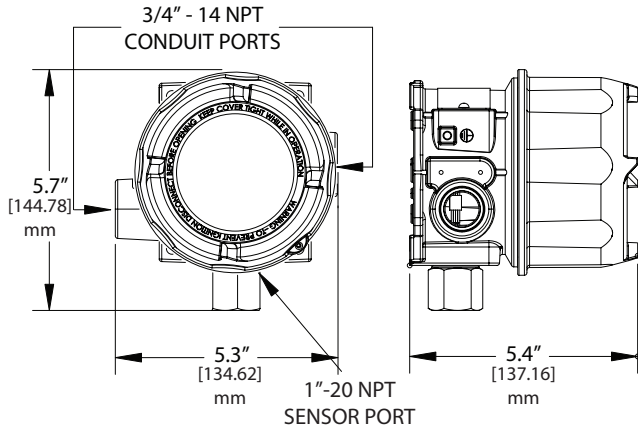
PLUG **Un-shaded = Display Toggles**

DELAY **Shaded = Display Scrolls**

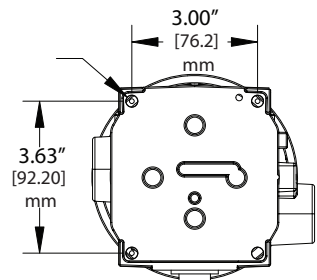
* Denotes shortcut to Save Changes when both buttons are pressed.

DIMENSIONAL DRAWINGS

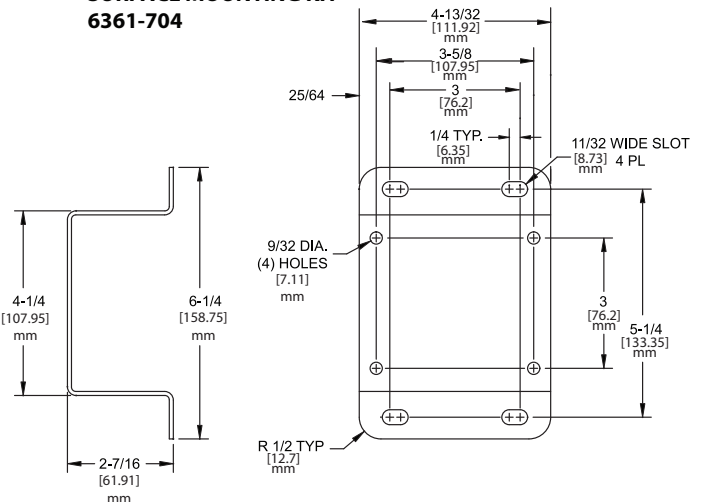
All One Series Models



CLEARANCE
HOLE FOR 1/4" BOLT
4 PLCS



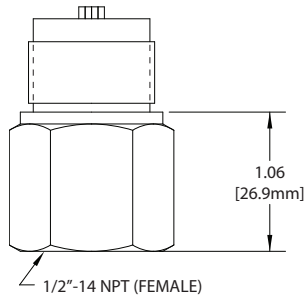
SURFACE MOUNTING KIT 6361-704



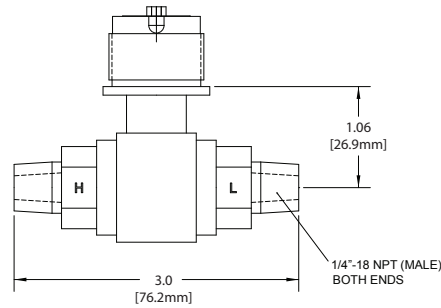
SENSOR OPTIONS

Pressure Sensors

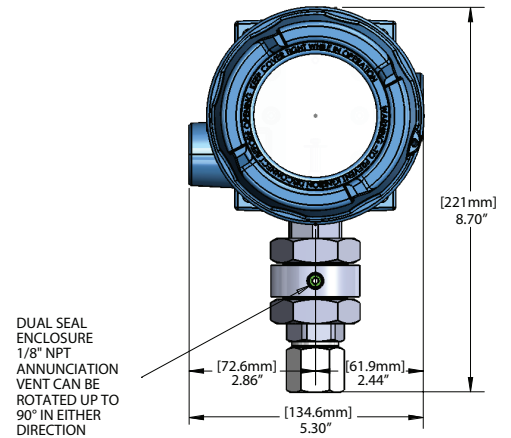
Gauge Pressure



Differential Pressure

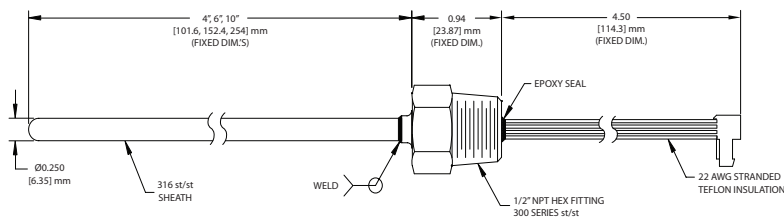


Dual Seal with Gauge Pressure Sensor (Option M041)

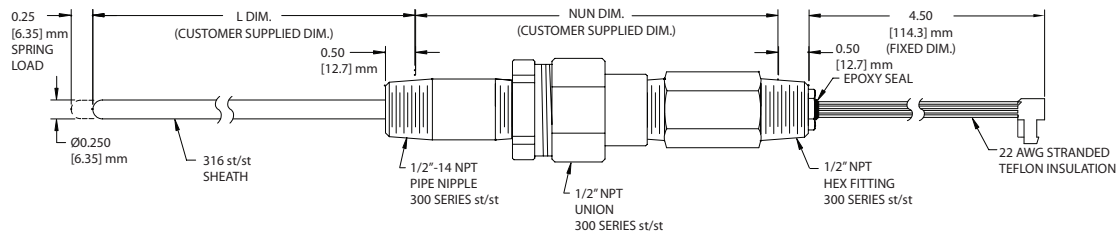


Temperature Sensors

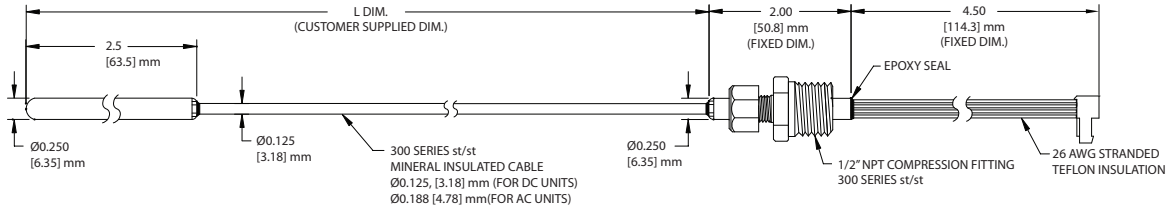
Local Mount TL1 - TL3



Spring-Loaded Assembly with NUN Hardware



Remote



FRENCH WARNING TRANSLATIONS



UTILISATION ABUSIVE DE CE PRODUIT PEUT CAUSER UNE EXPLOSION ET DES BLESSURES. CES INSTRUCTIONS DOIVENT ÊTRE SOIGNEUSEMENT LUES ET COMPRIS AVANT L' APPAREIL EST INSTALLÉ. VOIR L'INFORMATION SUR LA PLAQUE SIGNALÉTIQUE DU PRODUIT POUR LES CERTIFICATIONS D'AGENCE SPÉCIFIQUES APPLICABLES.



AVERTISSEMENT: RISQUE D'EXPLOSION - SUBSTITUTION DE L' APPAREIL PEUT NUIRE À L'APTITUDE À L'UTILISATION DANS DES ENDROITS DANGEREUX.



AFIN DE RÉPONDRE AUX EXIGENCES DE COMPATIBILITÉ ÉLECTROMAGNÉTIQUE SPÉCIFIÉES DANS EN61000-6-2: IMMUNITÉ POUR LES ENVIRONNEMENTS INDUSTRIELS, LE CÂBLAGE EXTERNE DOIT ÊTRE EXÉCUTÉ EN UTILISANT UN CÂBLE AVEC UN BOUCLIER À LA TERRE OU LONGUEUR DE CÂBLE À L'INTÉRIEUR D'UN CONDUIT MÉTALLIQUE.



AVERTISSEMENT: POUR LES ZONES EXPLOSIVES POUSSIÉREUSES, TOUS LES DISPOSITIFS D'ENTRÉE DE CÂBLE DOIVENT ÊTRE CERTIFIÉS DANS LE TYPE DE PROTECTION DE L' ENCEINTE IGNIFUGE "D" AVEC UN INDICE DE PROTECTION IP66, ADAPTÉ AUX CONDITIONS D'UTILISATION ET CORRECTEMENT INSTALLÉS. SI LES CÂBLES ET PRESSE-ÉTOUPES NE SONT PAS UTILISÉS, UNE BOÎTE D'ARRÊT DOIT ÊTRE FOURNIE DANS LES 2 "(5 CM) DE L'ENCEINTE. PLUS DE DÉTAILS SONT FOURNIS À LA PAGE (15).



AVERTISSEMENT: RISQUE D'EXPLOSION - LES CONDUITS DOIVENT ÊTRE SCELLÉS À L'INTÉRIEUR DE 2 "(5 CM) DE L'ENCEINTE.



AVANT L'INSTALLATION, VÉRIFIER LE MODÈLE DE L' APPAREIL SÉLECTIONNÉ POUR LA COMPATIBILITÉ AVEC LE FLUIDE DU PROCÉDÉ EN CONTACT AVEC LE CAPTEUR ET LES PARTIES MOUILLÉES.



DANS TOUTES LES APPLICATIONS, SÉCURISER L'ENCEINTE COMME DÉTAILLÉ CI-DESSOUS. NE PAS INSTALLER PAR LA CONNEXION DE PROCESSUS SEULEMENT.



REMARQUE: POUR PRÉVENIR LES EFFETS DES CYCLES THERMIQUES SUR L'ENCEINTE, LE TRANSMETTEUR ONE SÉRIE DOIT ÊTRE PROTÉGÉ DES RAYONS DU SOLEIL ET DE LA PLUIE DANS LES INSTALLATIONS DE PLEIN AIR À L'AIDE D'UN LINCEUL. L'AFFICHAGE NUMÉRIQUE EST OPTIMISÉE POUR L'AFFICHAGE DE LA POSITION 06:00.



POUR TOUS LES MODÈLES DE PRESSION ET TEMPÉRATURE NE PAS SERRER EN TOURNANT L' ENCEINTE MAIS TOUJOURS UTILISER UNE DÉ SUR L' HEXAGONE DE LA CONNEXION PROCESSUS DE L' APPAREIL , CAR CELA POURRAIT ENDOMMAGER LA CONNEXION ENTRE LE CAPTEUR ET L' ENCEINTE.



INSTALLEZ LES UNITÉS OÙ LES, VIBRATIONS ET LES FLUCTUATIONS DE TEMPÉRATURE SONT MINIMES. ORIENTER L' APPAREIL POUR EMPÊCHER L'HUMIDITÉ DE PÉNÉTRER DANS L'ENCEINTE. NE PAS MONTER L'UNITÉ À DES TEMPÉRATURES AMBIANTES DÉPASSANT LES LIMITES PUBLIÉES. CELA EST PARTICULIÈREMENT IMPORTANT POUR LES UNITÉS LOCALES DE TEMPÉRATURE À MONTAGE LOCAL.



POUR LES MODÈLES DE PRESSION DIFFÉRENTIELLE (POUR LES PRESSIONS PARTICULIÈREMENT FAIBLES), IL FAUT BIEN MONTER LE NIVEAU DU CAPTEUR AFIN DE MINIMISER LES DÉCALAGES DE LECTURE DE PRESSION. LA COMMANDE DE DÉCALAGE PEUT ÊTRE UTILISÉ À ZÉRO L'AFFICHAGE, VOIR PAGE 14 POUR PLUS D'INFORMATIONS.



AVERTISSEMENT: NE JAMAIS INSÉRER UN OBJET DANS L'ORIFICE DU CAPTEUR DE PRESSION. LES DOMMAGES À LA MEMBRANE DE CAPTEUR SE TRADUIRONT, À AFFECTER LA PRÉCISION DE MESURE DE PRESSION.



REMARQUE: LE PRODUIT PEUT ÊTRE MONTÉ DANS N'IMPORTE QUELLE POSITION. POUR LES PRESSIONS PARTICULIÈREMENT FAIBLES, L'ORIENTATION DU CAPTEUR PEUT PRODUIRE UN "OFFSET" SUR DANS L'AFFICHAGE EN RAISON DES EFFETS SUR LE REMPLISSAGE D'HUILE À L' INTÉRIEUR DU CAPTEUR. SI CELA SE PRODUIT, UTILISEZ LE RÉGLAGE DE L'OFFSET POUR COMPENSER CET EFFET. VOIR PAGE 12 POUR PLUS D'INFORMATIONS SUR LA COMMANDE DE DÉCALAGE.



REMARQUE: UN KIT DE DÉMONSTRATION EST DISPONIBLE EN OPTION – UTILISER LE NUMÉRO DE PIÈCE 6361-704. VOIR PAGE 20. SCELLER LE RACCORD DE PRESSION SUR LE SABORD DE PRESSION EN UTILISANT UN PRODUIT D'ÉTANCHÉITÉ APPROPRIÉ, EN VEILLANT À CE QUE LES FILS DE CONTACT SONT PROPREMENT CONNECTÉS. UTILISEZ UNE CLÉ SUR L'HEXAGONE DE CONNEXION DE PRESSION POUR SERRER. TESTER L' IL Y A DES FUITES. POUR LE MODÈLE DE LA PRESSION DIFFÉRENTIELLE, LA PRESSION DU CÔTÉ BAS (L) NE DOIT PAS DÉPASSER LA PRESSION DU CÔTÉ HAUT (H) CAR CELA POURRAIT ENDOMMAGER LE CAPTEUR POURRAIT ENTRAÎNER.



POUR TOUS LES MODÈLES DE TEMPÉRATURE LOCAUX ET DISTANTS
POUR LES MODÈLES DE TEMPÉRATURE LOCALES, MONTER L'APPAREIL EN UTILISANT LES TROUS DU MONTAGE SUR LE BOÎTIER ÉLECTRONIQUE. MONTER LE PRODUIT DE SORTE QUE LE BOÎTIER DU CAPTEUR NE SERA PAS ENDOMMAGÉ ET OÙ LA TEMPÉRATURE MESURÉE EST REPRÉSENTATIVE DE L'ENVIRONNEMENT ENVIRONNANT.



POUR LES CAPTEURS LOCALES À RESSORT: UTILISER UN Puits THERMIQUE APPROPRIÉ, FAITES MATÉRIAU RÉSISTANT À LA CORROSION DU PROCES-SUS, 5 FILETS ENGAGÉS MINIMUM, AVEC UN PRODUIT D'ÉTANCHÉITÉ, EST NÉCESSAIRE POUR MAINTENIR LE TYPE DE COFFRET 4X/IP66.



POUR LES MODÈLES DE TEMPÉRATURE DISTANTS: ITINÉRAIRE DE FIL D'EXTENSION À ÉVITER TOUT CONTACT AVEC DES ÉLÉMENTS SOUS TENSION OU À PROXIMITÉ DE SOURCES D'INTERFÉRENCES ÉLECTRIQUES. ÉVITER LES ÉTRANGLEMENTS OU FLEXIONS EXCESSIVES. SERREZ LE RACCORD D'EMBOÛT, LE CAS ÉCHÉANT.



POUR LA DÉTECTION DE TEMPÉRATURE D'UNE SURFACE, SÉCURISER LE CAPTEUR SUR LA SURFACE EN UTILISANT DES MÉTHODES QUI SONT APPROPRIÉES POUR L'APPLICATION ET QUI GARANTISSENT UN MAXIMUM DE TRANSFERT DE CHALEUR ENTRE LA SURFACE ET LE CAPTEUR.



REMARQUE: POUR TOUTS LES MODÈLES DE TEMPÉRATURE QUI SONT LOCALEMENT INSTALLÉS (MODÈLES : C, H, R & L), L'UTILISATION D'UN Puits Thermique est fortement recommandée pour aider à l'entretien, les essais et la préservation de l'intégrité du système. Pour les puits thermiques existants avec 0,375 "de diamètre, un insert est disponible à commander en utilisant le code 62169-44. L'adaptateur fournit un transfert de chaleur plus rapide en adaptant le capteur de température de diamètre 0,250" à un plus grand puits thermique de diamètre 0,375". Le composé de transfert de chaleur est recommandée dans le fond du puits thermique.



INSÉREZ LE CAPTEUR (0,250 " DE DIAMÈTRE) DANS LE Puits, VEILLER À CE QUE LE FOND EST COMPLÈTEMENT IMMERGÉ DANS LE PROCÉDÉ (2,5 " MINIMUM) AVEC LA POINTE DU Puits Thermique AU PLUS PRÈS DU CENTRE DU TUYAU QUE POSSIBLE. VISSEZ LE MAMELON DE LA SONDE DANS LE Puits Thermique AVEC UN PRODUIT D'ÉTANCHÉITÉ, EN PLAÇANT UNE CLÉ SUR L'ÉCROU. AJUSTEZ LA POSITION DE L'ÉCRAN DU TRANSMETTEUR ONE SERIES POUR UNE LECTURE FACILE. SERRER LE CONNECTEUR DE L'UNION POUR FIXER LE CAPTEUR DANS LE MUR.



POUR DE MEILLEURS RÉSULTATS, LE CAPTEUR DE TEMPÉRATURE DOIT ÊTRE EN CONTACT AVEC LA SURFACE OU LES MÉDIAS MESURÉS. UN COMPOSÉ DE TRANSFERT DE CHALEUR PEUT ÊTRE UTILISÉ POUR AIDER À TRANSFÉRER COMPLÈTEMENT LA TEMPÉRATURE DU FLUIDE AU CAPTEUR. LOCALISEZ LE CAPTEUR OÙ LA TEMPÉRATURE EST LA PLUS REPRÉSENTATIVE DU SYSTÈME. LA PROFONDEUR D'INSERTION MINIMUM EST DE 2-1/2 ". DESSEINS DES CAPTEURS SONT PRÉSENTÉS À LA PAGE 21 .



SE RÉFÉRER À LA PAGE 13 DU BULLETIN POUR SAVOIR LES DIFFÉRENTS TYPES DE RACCORDS ET ADAPTATEURS DISPONIBLES POUR FIXER LES CAPTEURS DE TEMPÉRATURE.



AVERTISSEMENT: RISQUE D'EXPLOSION - POUR ÉVITER L'INFLAMMATION, COUPER L'ALIMENTATION AVANT DE RETIRER LE COUVERCLE DU BOÎTIER. MAINTENIR LE COUVERCLE FERMÉ PENDANT LE FONCTIONNEMENT. NE PAS DÉCONNECTER L'ÉQUIPEMENT QUE LORSQUE L'ALIMENTATION EST COUPÉE OU LORSQUE LA ZONE OÙ LE PRODUIT EST INSTALLÉ N'EST PAS UNE ZONE EXPLOSIVE.



AVERTISSEMENT: RISQUE D'EXPLOSION - NE PAS REMPLACER PAS L'INTERRUPTEUR DE SÉCURITÉ QUE LORSQUE L'ALIMENTATION EST COUPÉE ET QUAND LA ZONE EST CONNUE POUR ÊTRE NON DANGEREUX.



DANS TOUTS LES APPAREILS, LE FIL DE TERRE DOIT ÊTRE BRANCHÉ PROPREMENT.



CÂBLAGE SUR LE TERRAIN DOIT ÊTRE ÉVALUÉ 105 °C MINIMUM . POUR UNE TEMPÉRATURE AMBIANTE INFÉRIEURE À -10°C, UTILISER LE CÂBLAGE APPROPRIÉ.



MODÈLES 2SLP EST ALIMENTÉ PAR LA BOUCLE ET DÉLIVRE UN SIGNAL 4 -20mA . L'ALIMENTATION FOURNISSANT DE L'ÉNERGIE À LA BOUCLE DOIT ÊTRE DE CLASSE 2 OU À BASSE TENSION DE SÉCURITÉ «SELV» . LA CHARGE MAXIMALE POUR SORTIE DE RELAIS DE SÉCURITÉ (SRO) EST INDICUÉ DANS LE TABLEAU À LA PAGE 18 ET COMPREND TOUTES LES SPÉCIFICATIONS DE TEMPÉRATURE. SURCHARGE DE LA SORTIE DE RELAIS DE SÉCURITÉ (SRO) PEUT PROVOQUER UNE PANNE . LE SRO NE DOIT PAS ÊTRE CONNECTÉ DIRECTEMENT À UNE SOURCE D'ALIMENTATION SANS RÉSISTANCE EN SÉRIE APPROPRIÉE.



AVERTISSEMENT: DÉBRANCHER TOUTS LES CIRCUITS D'ALIMENTATION AVANT DE BRANCHER L'APPAREIL. LE CÂBLAGE DOIT ÊTRE EFFECTUÉ SELON LES CODES ÉLECTRIQUES NATIONAUX ET LOCAUX . TAILLES DE FILS RECOMMANDÉES ET COUPLES DE SERRAGE POUR LE CÂBLAGE SONT PRÉSENTÉS À LA PAGE 4.



RETIRER LE COUVERCLE DU BOÎTIER DE RÉGLAGE 8 TOURS DANS LE SENS ANTIHORAIRE. RETIREZ DÉLICATEMENT LE MODULE D'AFFICHAGE PAR LE BORD EXTÉRIEUR ET EN LE TIRANT TOUT EN FAISANT ATTENTION DE NE PAS FATIGUER LES FILS DE CONNEXION. LAISSER LE MODULE D'AFFICHAGE ATTACHÉ POUR LE FIL DE MIS-À-TERRE POUR ACCÉDER À L'ENCEINTE DE BASE À TRAVERS L'OUVERTURE (S) DU CONDUIT DE L'ENCEINTE DE BASE. EFFECTUEZ LES CONNEXIONS COMME INDICUÉ SUR LES SCHÉMAS DE CÂBLAGE, À LA PAGE 5 . DEUX MARQUES DE MIS-À-TERRE SONT CLAIREMENT MARQUÉES SUR LE BOÎTIER DE BASE INTERNE ET ADJACENTE À TB3 EXTERNE ET JUSTE AU-DESSUS DE L'OUVERTURE DE CONDUIT SUR LE CÔTÉ GAUCHE DE L'ENCEINTE.



POUR GARANTIR UNE BONNE FERMETURE DU COUVERCLE BOITIER , NE PAS ENLEVER LE LUBRIFIANT DE FIL. LES FILS DOIVENT ÊTRE VIDE DE SALETÉ ET D'AUTRES CONTAMINANTS .



NETTOYAGE DE L'ÉCRAN ET LA SURFACE DU CLAVIER DOIT ÊTRE EFFECTUÉ AVEC UN CHIFFON HUMIDE . NE PAS ESSAYER DE LAVER LE PRODUIT AVEC LE COUVERCLE RETIRÉ .

RECOMMENDED PRACTICES AND WARNINGS

United Electric Controls Company recommends careful consideration of the following factors when specifying and installing UE pressure and temperature units. Before installing a unit, the Installation and Maintenance instructions provided with unit must be read and understood.

- To avoid damaging unit, proof pressure and maximum temperature limits stated in literature and on nameplates must never be exceeded, even by surges in the system. Operation of the unit up to maximum pressure or temperature is acceptable on a limited basis (e.g., start-up, testing) but continuous operation must be restricted to the designated adjustable range. Excessive cycling at maximum pressure or temperature limits could reduce sensor life.
- A back-up unit is necessary for applications where damage to a primary unit could endanger life, limb or property. A high or low limit switch is necessary for applications where a dangerous runaway condition could result.
- The adjustable range must be selected so that incorrect, inadvertent or malicious setting at any range point cannot result in an unsafe system condition.
- Install unit where shock, vibration and ambient temperature fluctuations will not damage unit or affect operation. When applicable, orient unit so that moisture does not enter the enclosure via the electrical connection. When appropriate, this entry point should be sealed to prevent moisture entry.
- Unit must not be altered or modified after shipment. Consult UE if modification is necessary.
- Monitor operation to observe warning signs of possible damage to unit, such as drift in set point or faulty display. Check unit immediately.
- Preventative maintenance and periodic testing is necessary for critical applications where damage could endanger property or personnel.
- Electrical ratings stated in literature and on nameplate must not be exceeded. Overload on a switch can cause damage, even on the first cycle. Wire unit according to local and national electrical codes, using wire size recommended in installation sheet.
- Do not mount unit in ambient temp. Exceeding published limits.

LIMITED WARRANTY

Seller warrants that the product hereby purchased is, upon delivery, free from defects in material and workmanship and that any such product which is found to be defective in such workmanship or material will be repaired or replaced by Seller (Ex-works, Factory, Watertown, Massachusetts. INCOTERMS); provided, however, that this warranty applies only to equipment found to be so defective within a period of 24 months from the date of manufacture by the Seller (36 months for the Spectra 12 and One Series products; 18 months for Temperature Sensors). Seller shall not be obligated under this warranty for alleged defects which examination discloses are due to tampering, misuse, neglect, improper storage, and in any case where products are disassembled by anyone other than authorized Seller's representatives. EXCEPT FOR THE LIMITED WARRANTY OF REPAIR AND REPLACEMENT STATED ABOVE, SELLER DISCLAIMS ALL WARRANTIES WHATSOEVER WITH RESPECT TO THE PRODUCT, INCLUDING ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.

LIMITATION OF SELLER'S LIABILITY

Seller's liability to Buyer for any loss or claim, including liability incurred in connection with (i) breach of any warranty whatsoever, expressed or implied, (ii) a breach of contract, (iii) a negligent act or acts (or negligent failure to act) committed by Seller, or (iv) an act for which strict liability will be inputted to seller, is limited to the "limited warranty" of repair and/or replacement as so stated in our warranty of product. In no event shall the Seller be liable for any special, indirect, consequential or other damages of a like general nature, including, without limitation, loss of profits or production, or loss or expenses of any nature incurred by the buyer or any third party.

UE specifications subject to change without notice.



UNITED ELECTRIC
CONTROLS

180 Dexter Ave. P.O. Box 9143, Watertown, MA 02472-9143 USA

617 926-1000 Fax 617 926-2568

www.ueonline.com

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